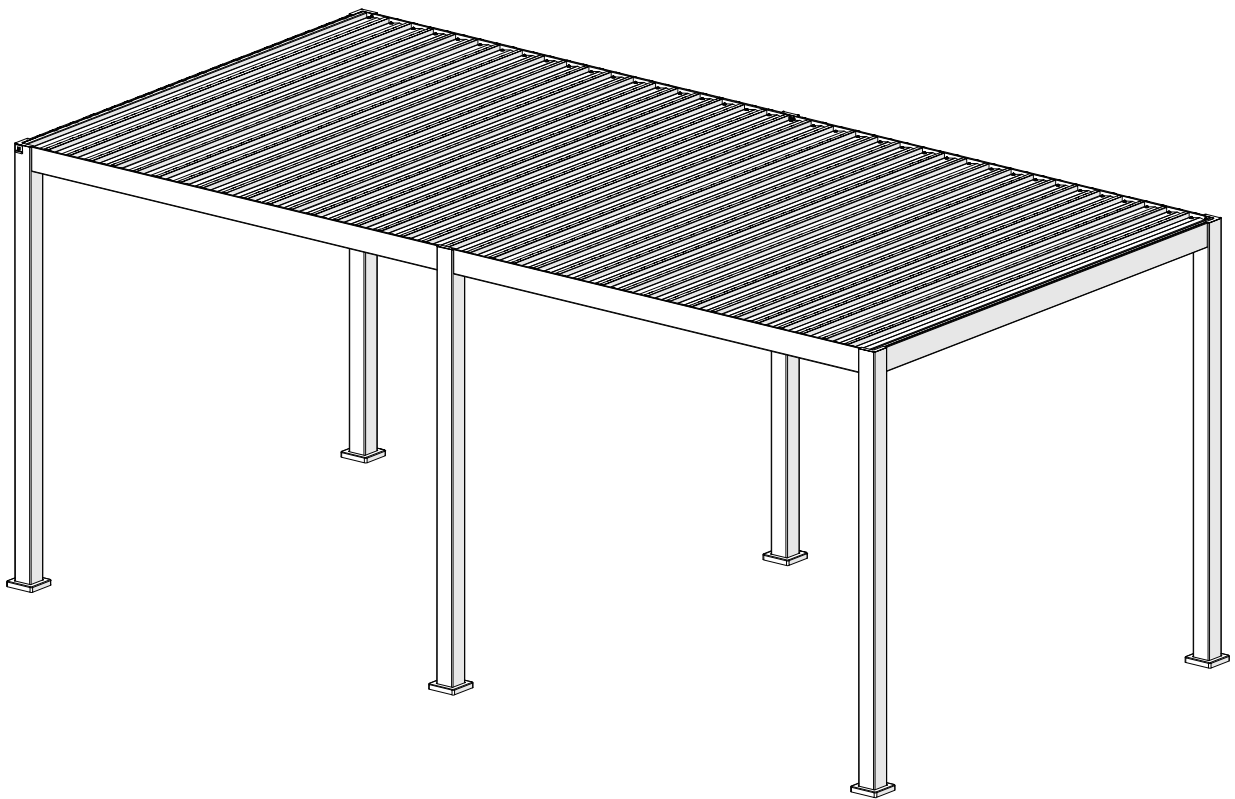


Fixed Roof Pergola 6.0M x 3.0M

SKU: NV029-905-SR

2026 V1.0



Assembly Instructions

IMPORTANT NOTICE

This booklet contains useful information about warranty & care instructions. Please keep for future reference.



IMPORTANT SAFETY ADVICE

For the safety of all persons assembling and using the product, it is important to follow the safety guidelines below.

- Before installation, ensure the product complies with your local building codes.
- Prepare, assemble, and use only on a flat, level surface.
- Wear work shoes, gloves, and eye protection where appropriate.
- Work well away from power lines, particularly when handling metal parts.
- Do not attempt to assemble the product in windy or wet conditions.
- Keep children and pets away from the work area - small parts, tools, and packaging can pose choking or injury risks.
- Recycle packaging and dispose of plastic bags safely, out of children's reach.
- The product must be properly secured to the ground (see "Assembly")
- Do not enter roof areas! Fall hazard!
- Do not hang from or place objects on top of the roof panels.
- Any modification to the product or addition of non-branded accessories could compromise its structural integrity and will void your warranty.

CARE & MAINTENANCE

- Regularly check that all bolts and fittings are secure. Tighten if needed.
- Replace damaged panels as soon as possible! Danger of injury through sharp edges and corners!
- Use only manufacturer-approved replacement parts.
- Periodically clean the product of accumulated dirt and dust using a soft cloth and a water/detergent mixture, especially in coastal areas where salt may affect its durability.
- Do not use any bleach, ammonia, acidic, alkaline or other caustic cleaners.
- Regularly remove foliage or other foreign objects from the roof and guide rails.
- Remove any accumulated snow on the roof.
A snow depth of more than 10 cm / 3.9 in can be already dangerous (layer height of 36 cm / 14.1 in for dry snow, 10 cm / 3.9 in for aqueous snow and 5.5 cm 2.2 in for ice corresponding to a weight of about 50 kg / m² / ft²).
- In case of extreme weather conditions, disassemble the product and store it properly.

Issue	Explanation or action to take
The flatness of the louver is damaged due to weather conditions.	Replace the affected roof panels.
The drain is blocked by leaves or debris.	Clean the ducts and guttering of the pergola regularly.

LIST OF PARTS

*Extra spare parts included

A

x4



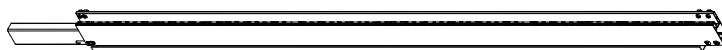
A1

x2



B

x2



B1

x2



C

x2



D

x38



K

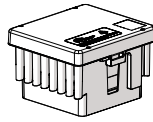
x76+6*



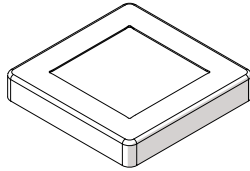
T

x152+18*





I x6

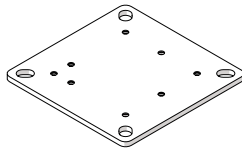


R x16+4*

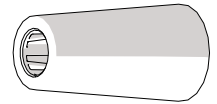


ST5.5 x 19 mm

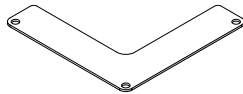
J x6



T1 x4+1*



N x4



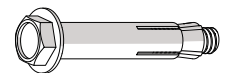
U1 x4+1*



N1 x2



W x24



O x36+4*

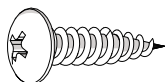


Y x2



S6

O1 x152+18*

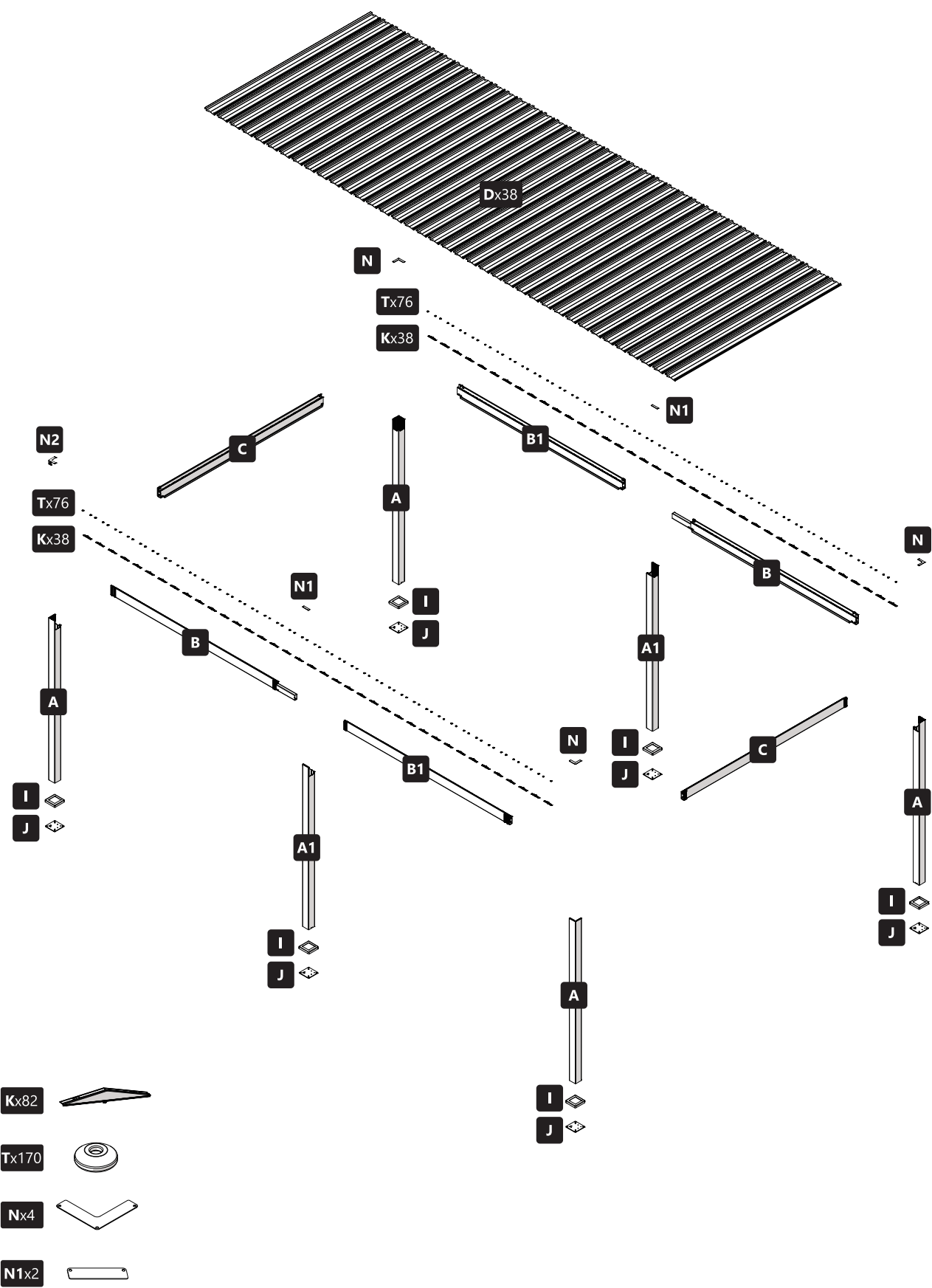


ST5.5 x 23 mm

Z x1

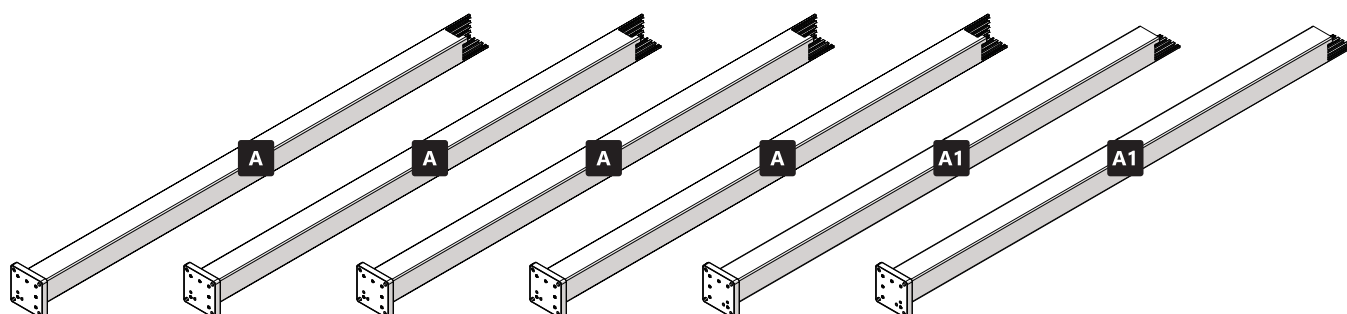
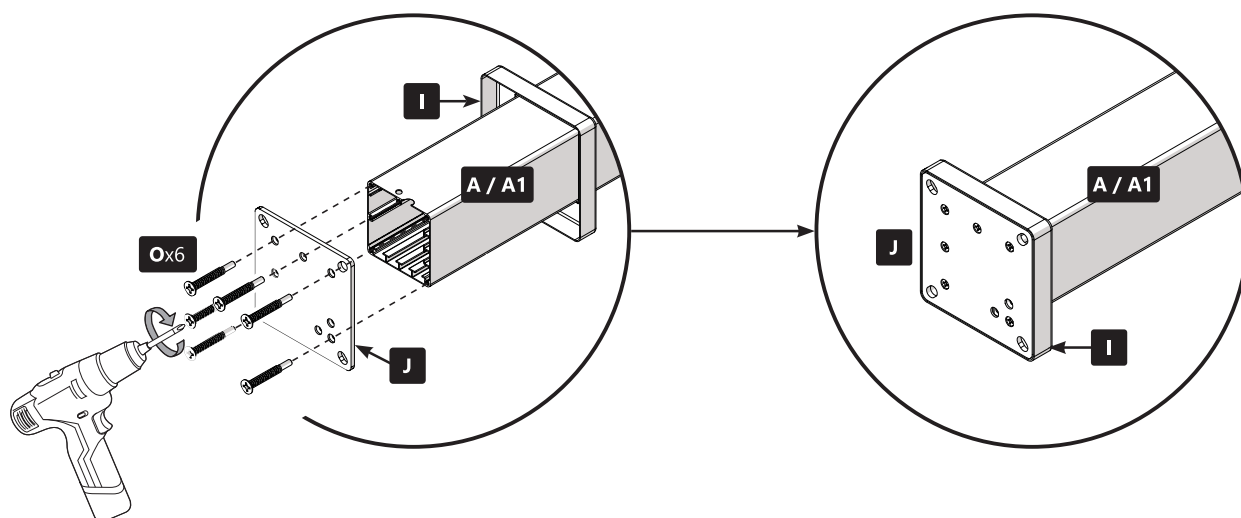
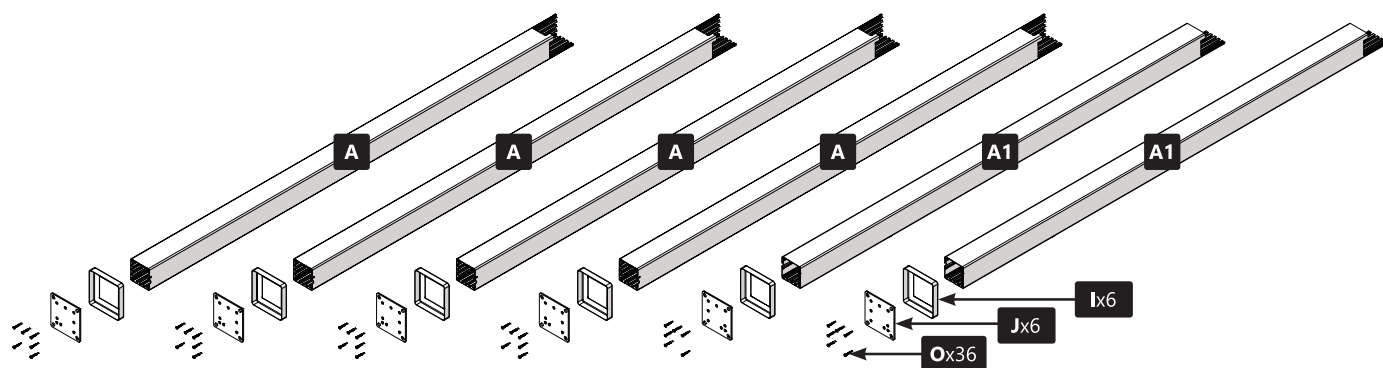


ASSEMBLY



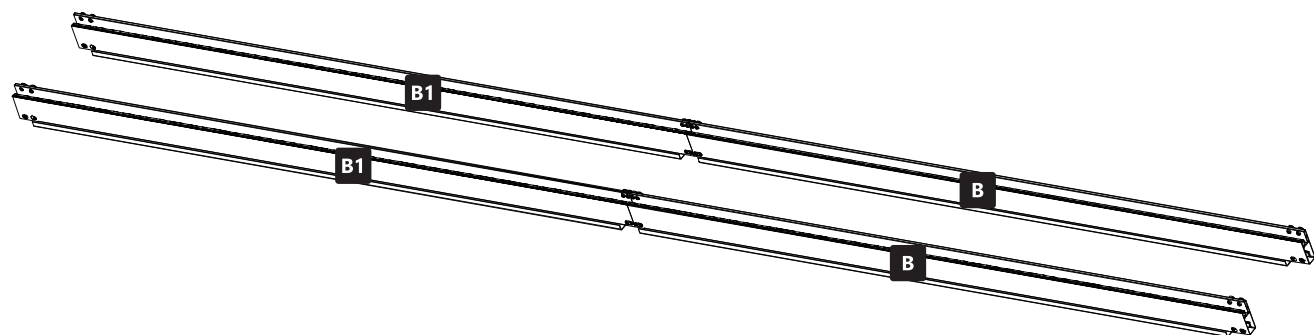
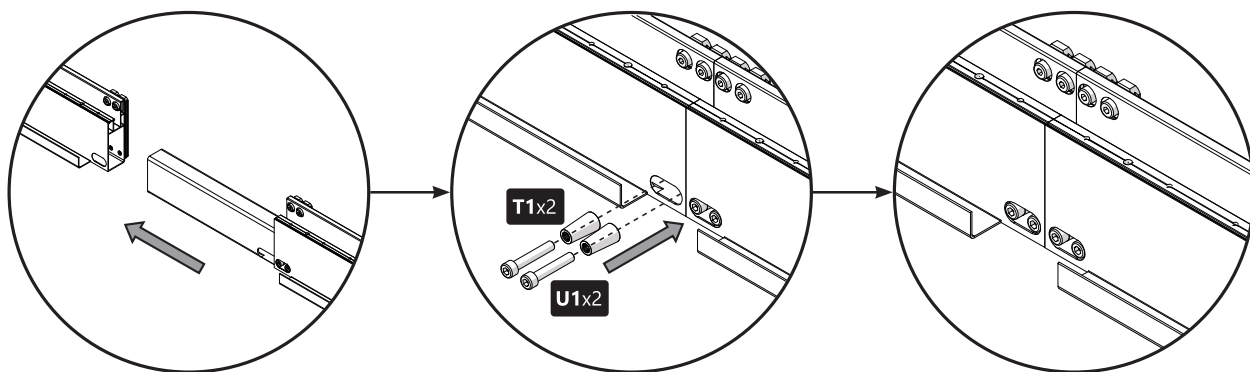
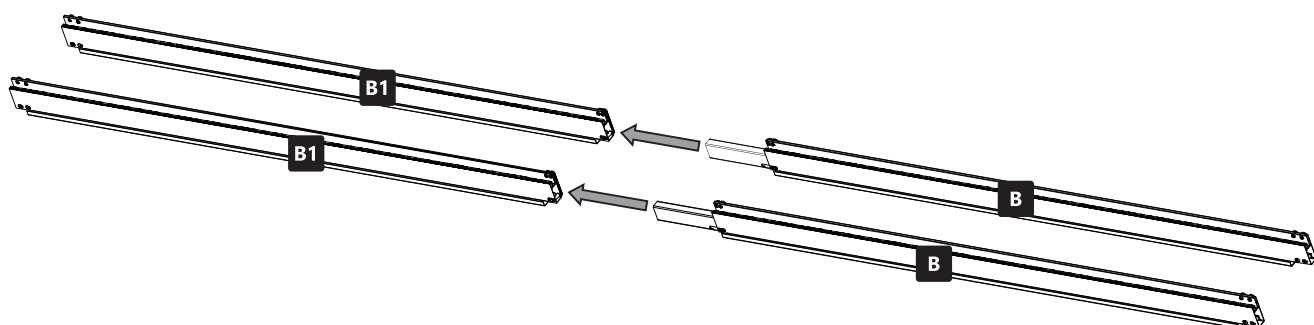
01

A x 4  **A1** x 2  **I** x 6  **J** x 6  **O** x 36 



02

B x 2  **B1** x 2  **T1** x 4  **U1** x 4 



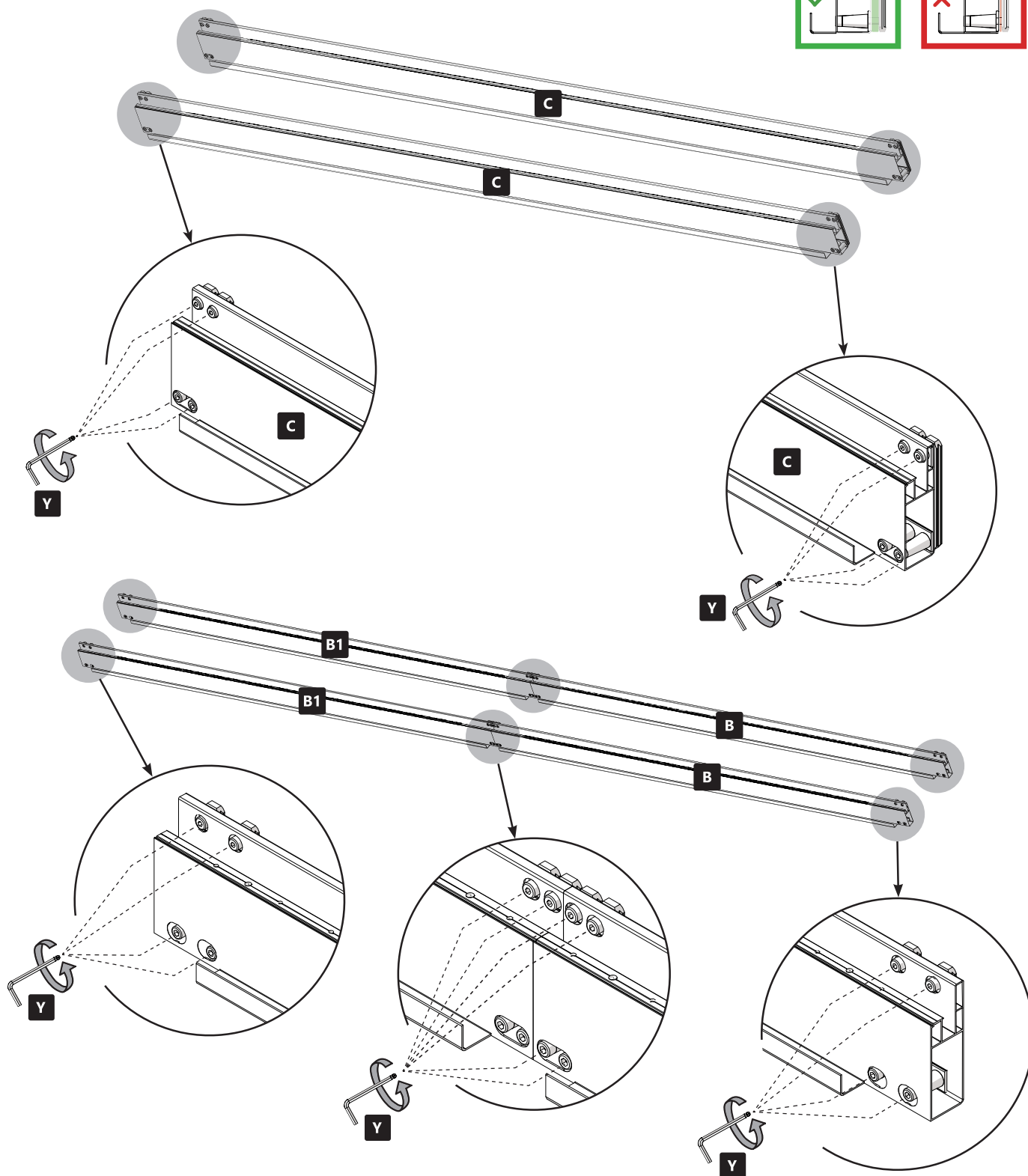
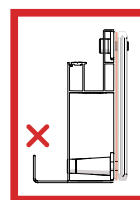
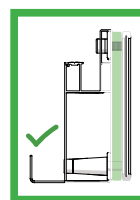
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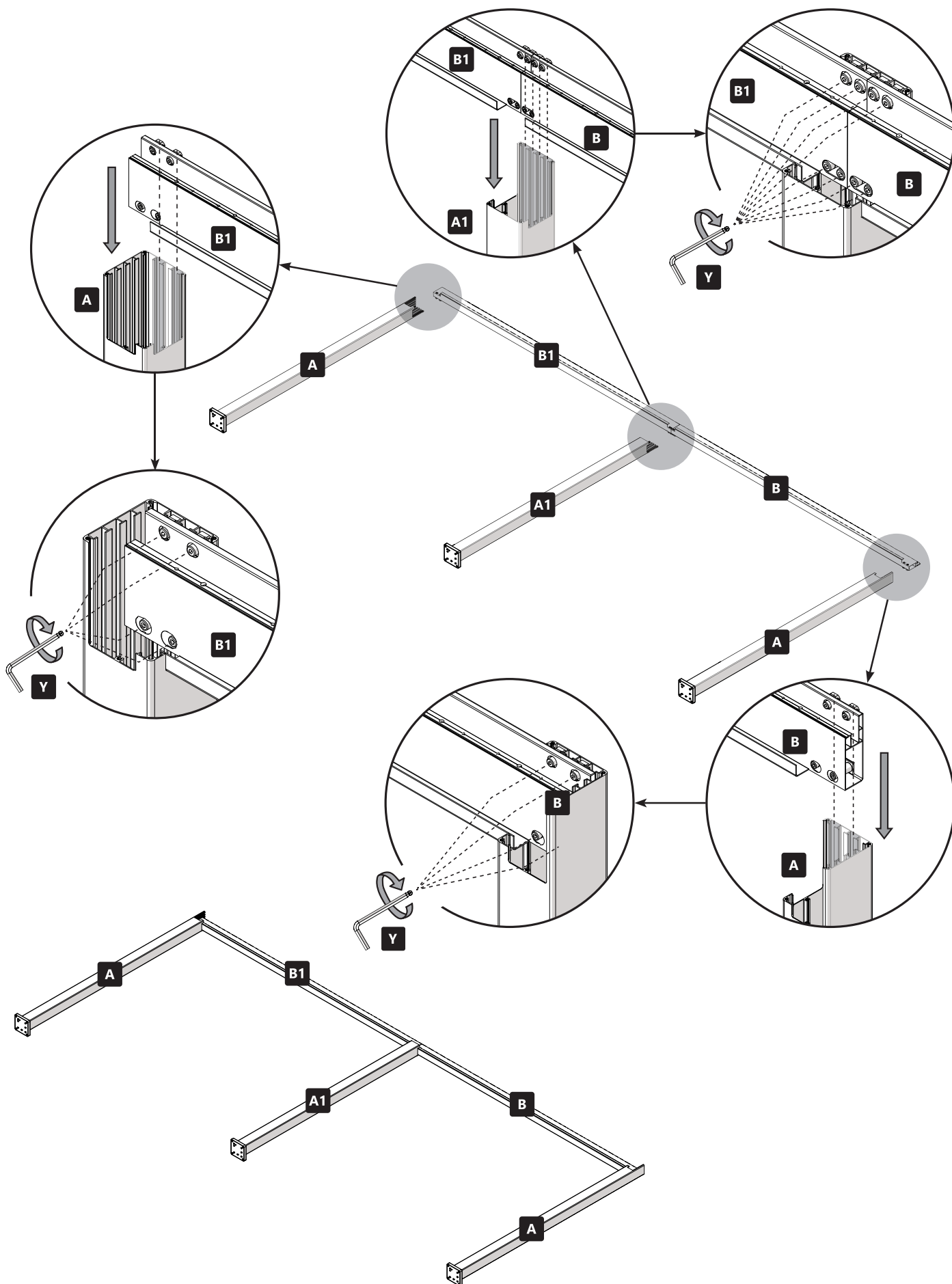
C x 2

Y

Notice:

Turn **Y** counterclockwise 3 times to loosen the screws, but do not remove them completely.

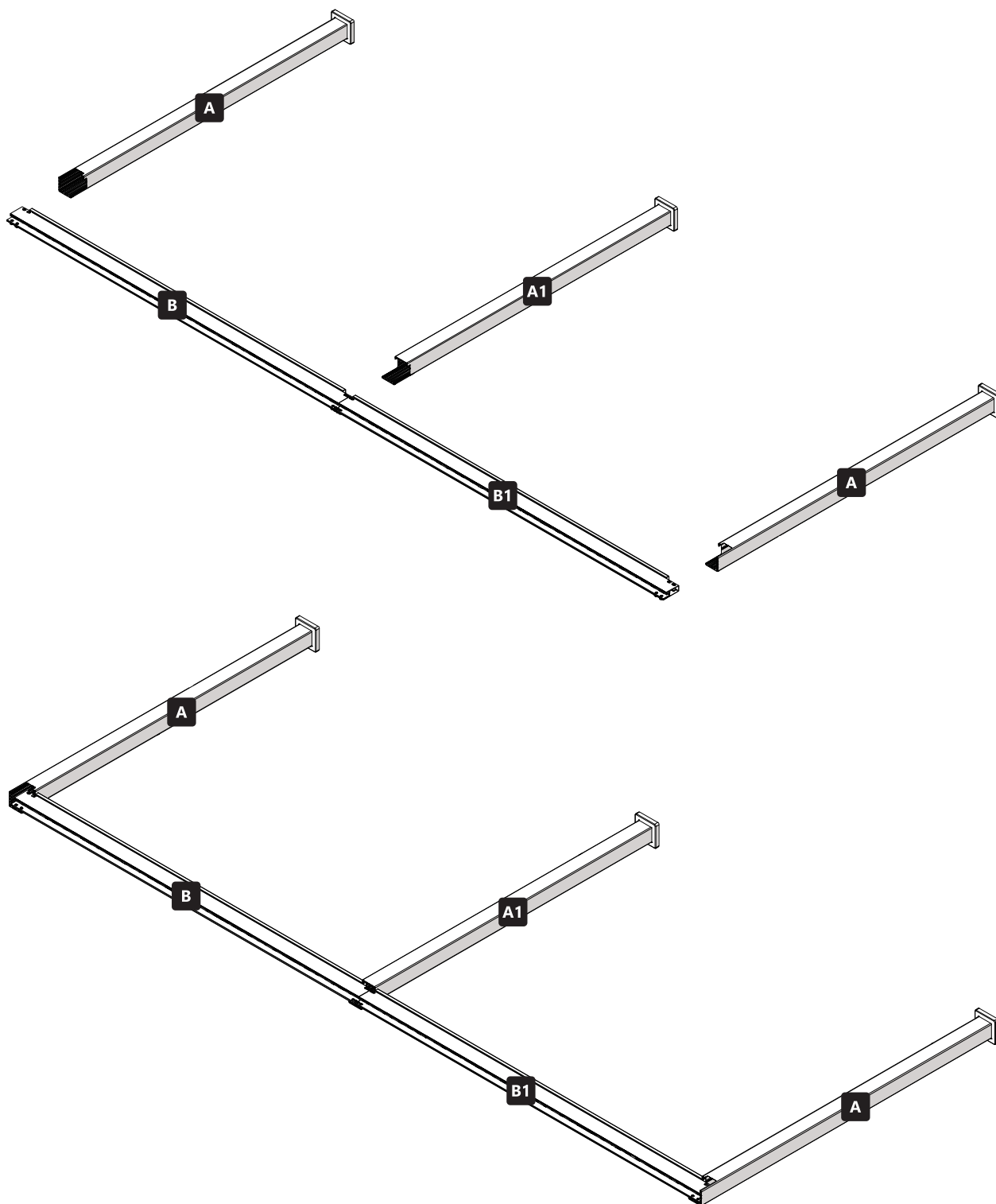


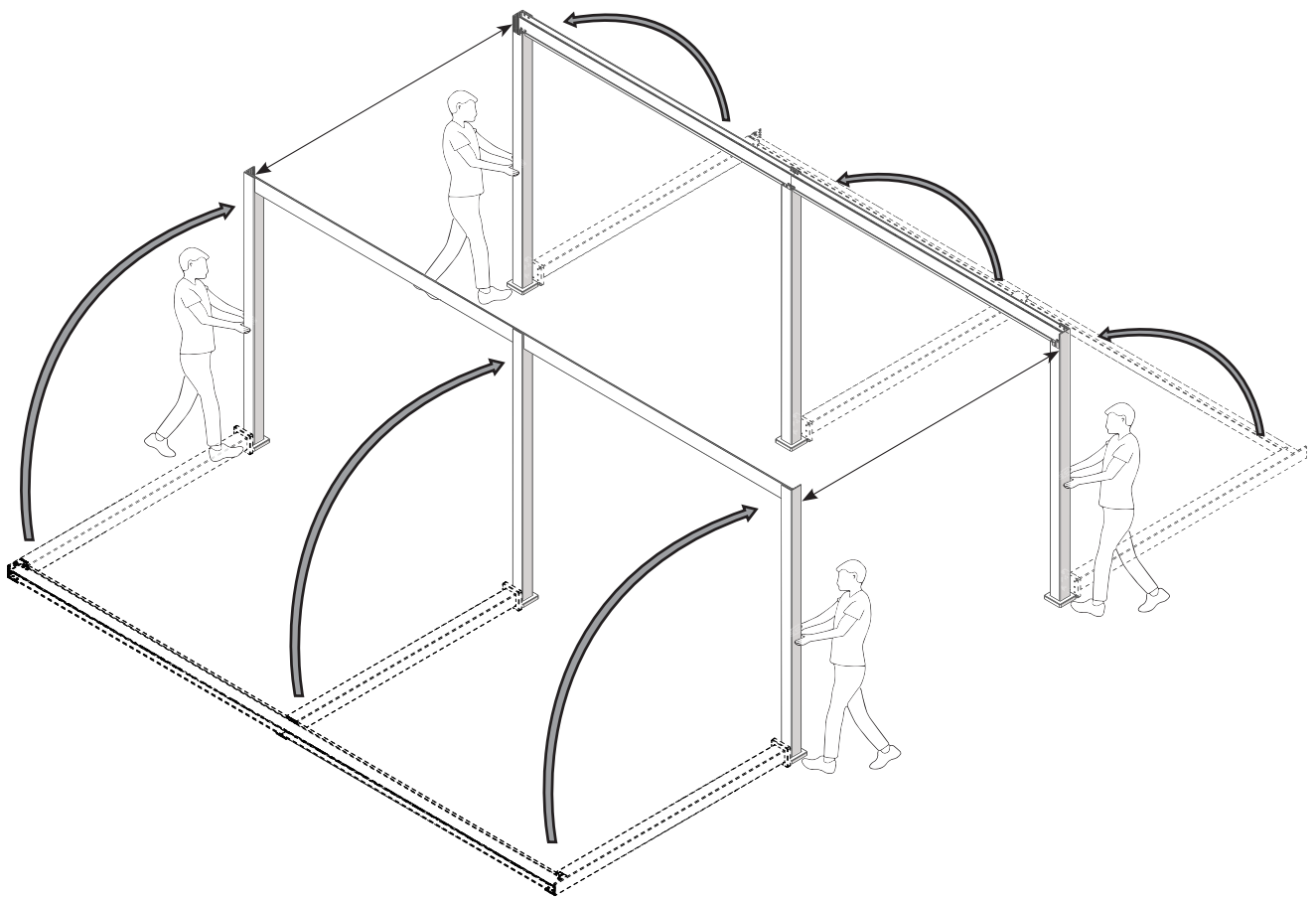


05



04

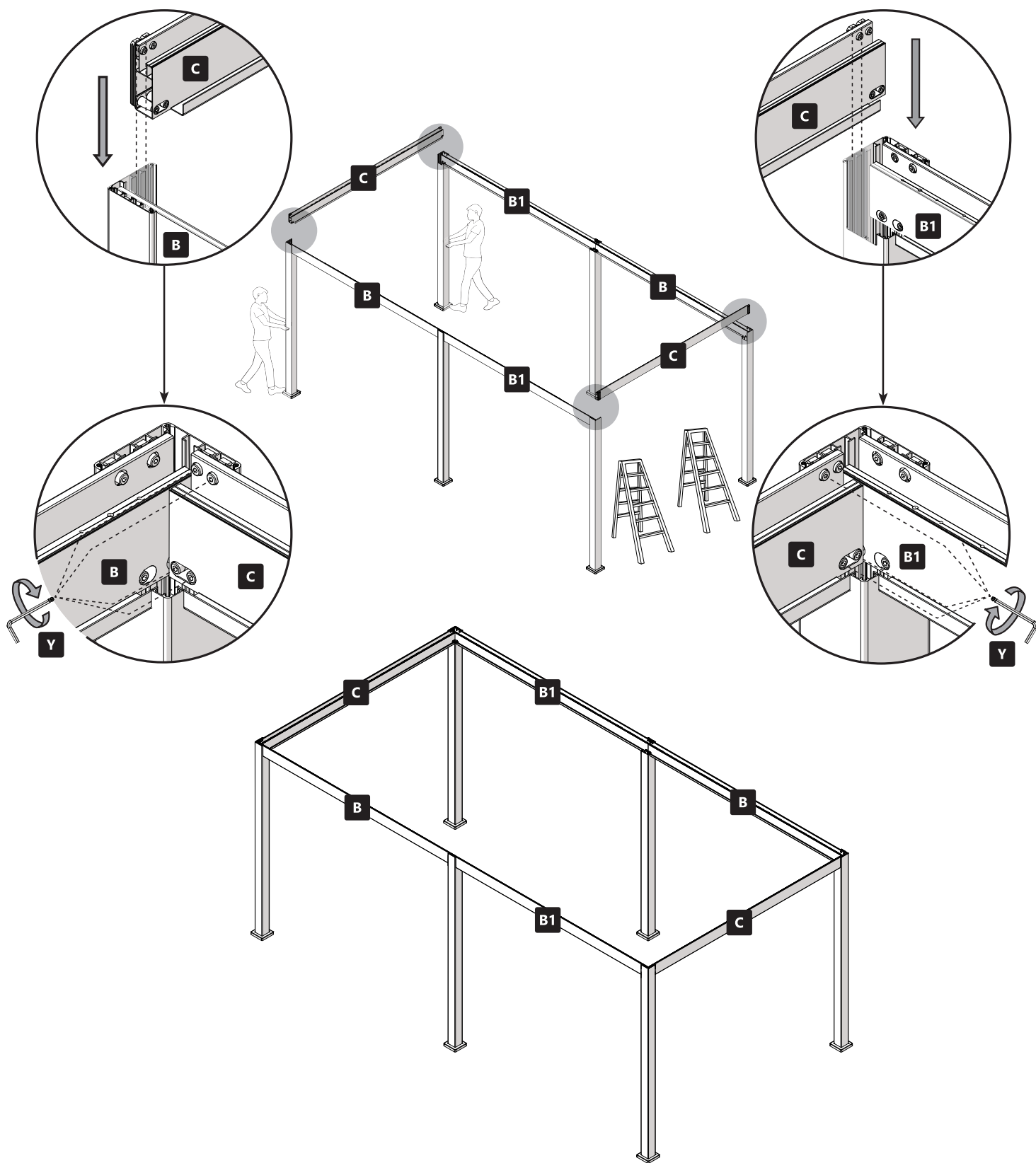




07

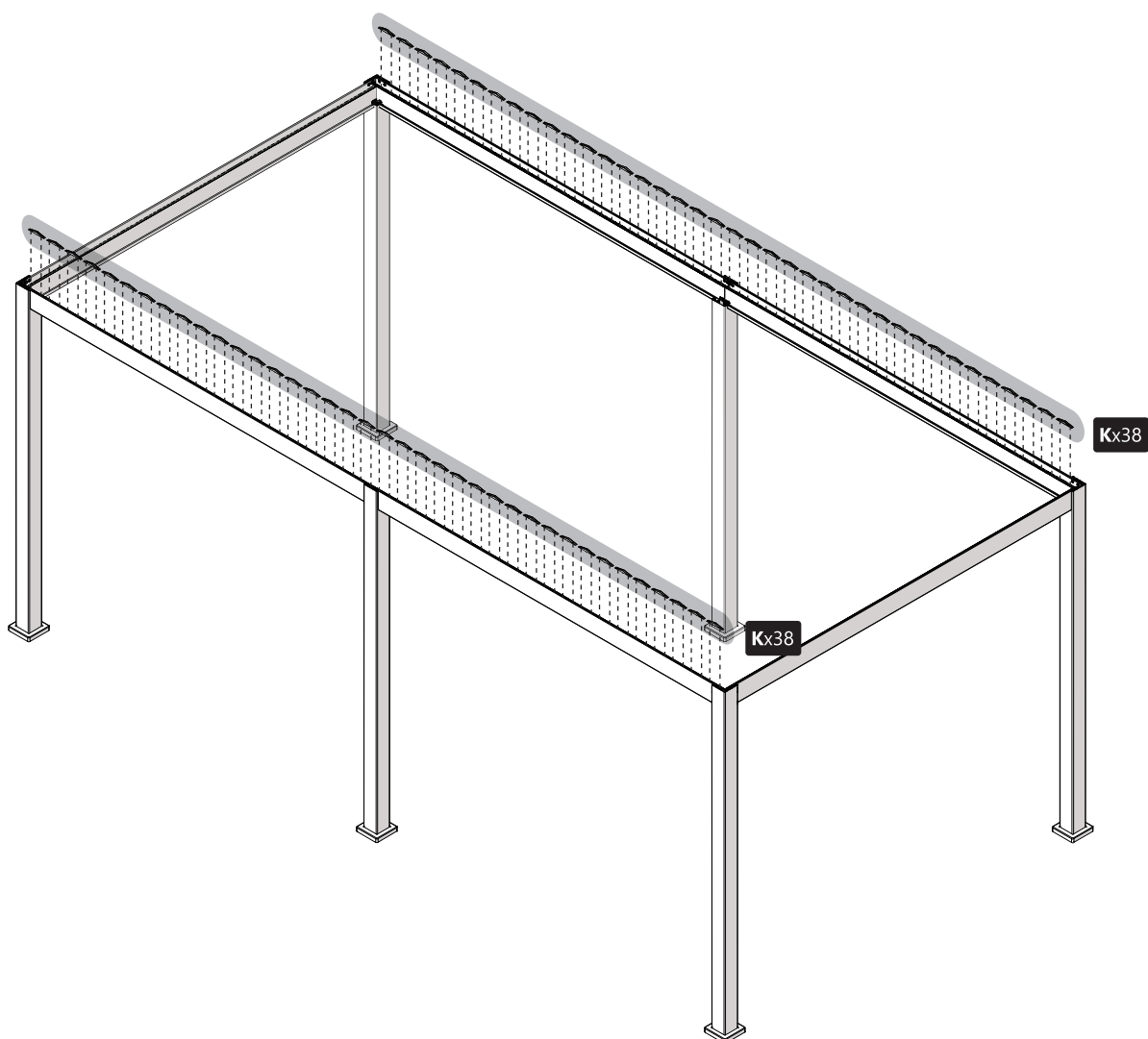
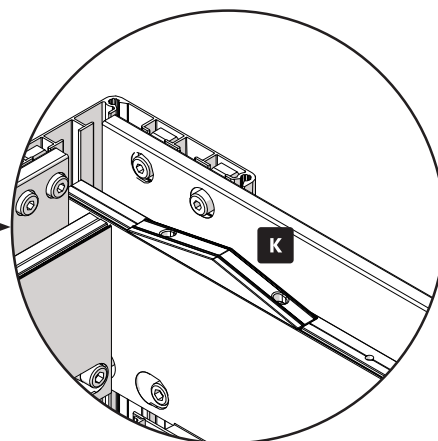
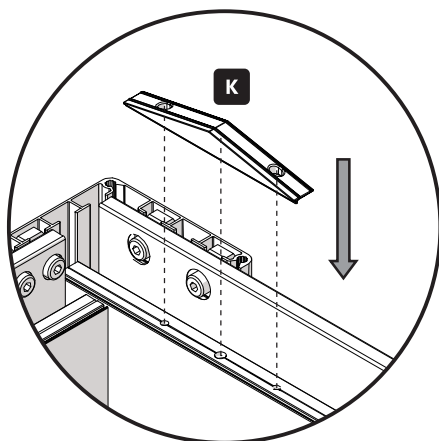
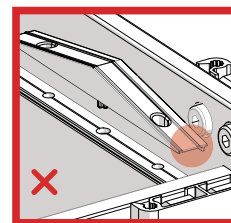
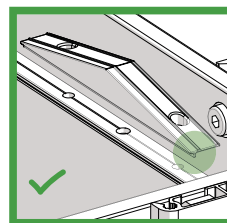
C x 2

Y



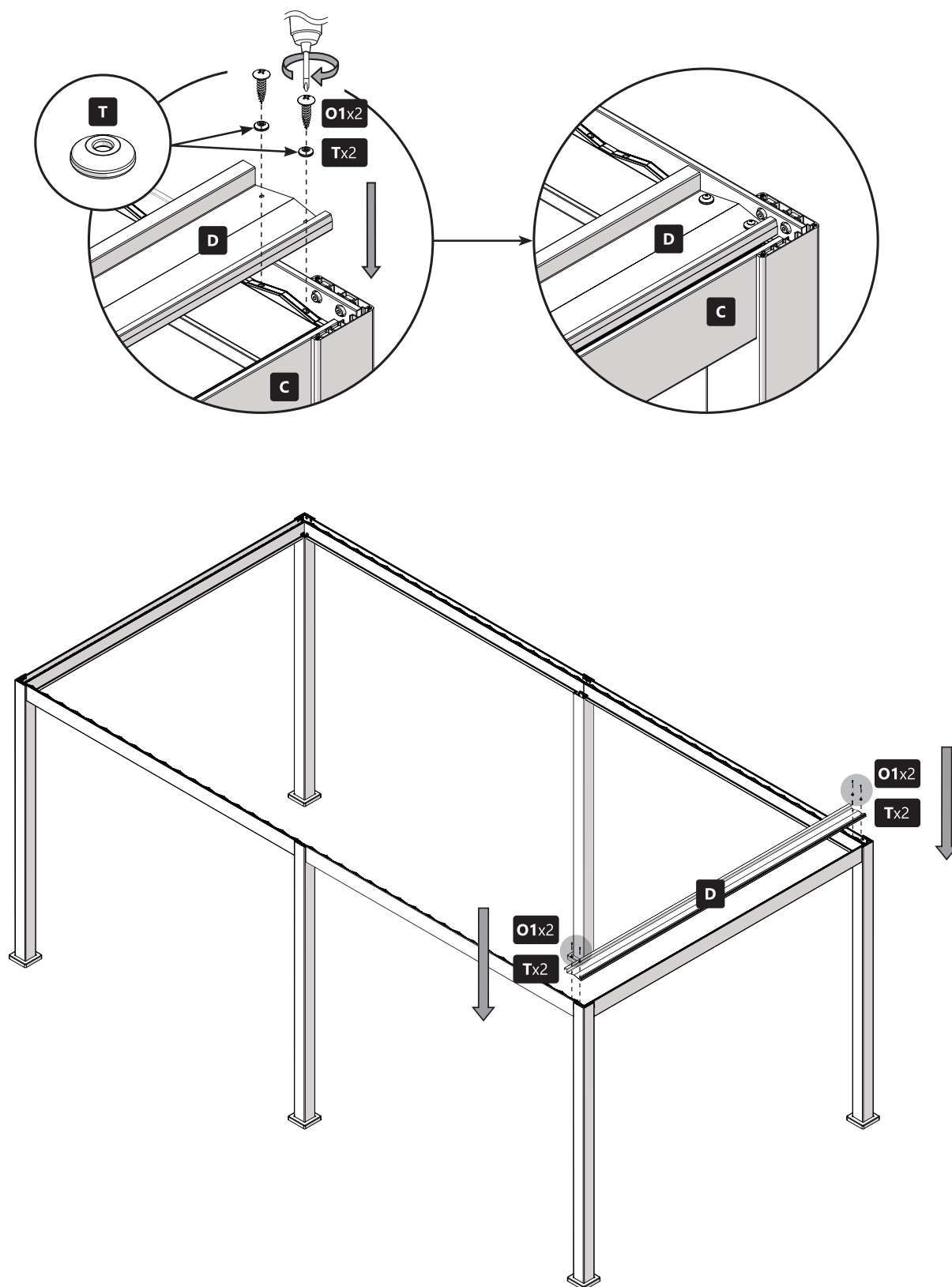
08

K x 76



09

D x1  **O1** x4  **T** x4 



10

D x 37



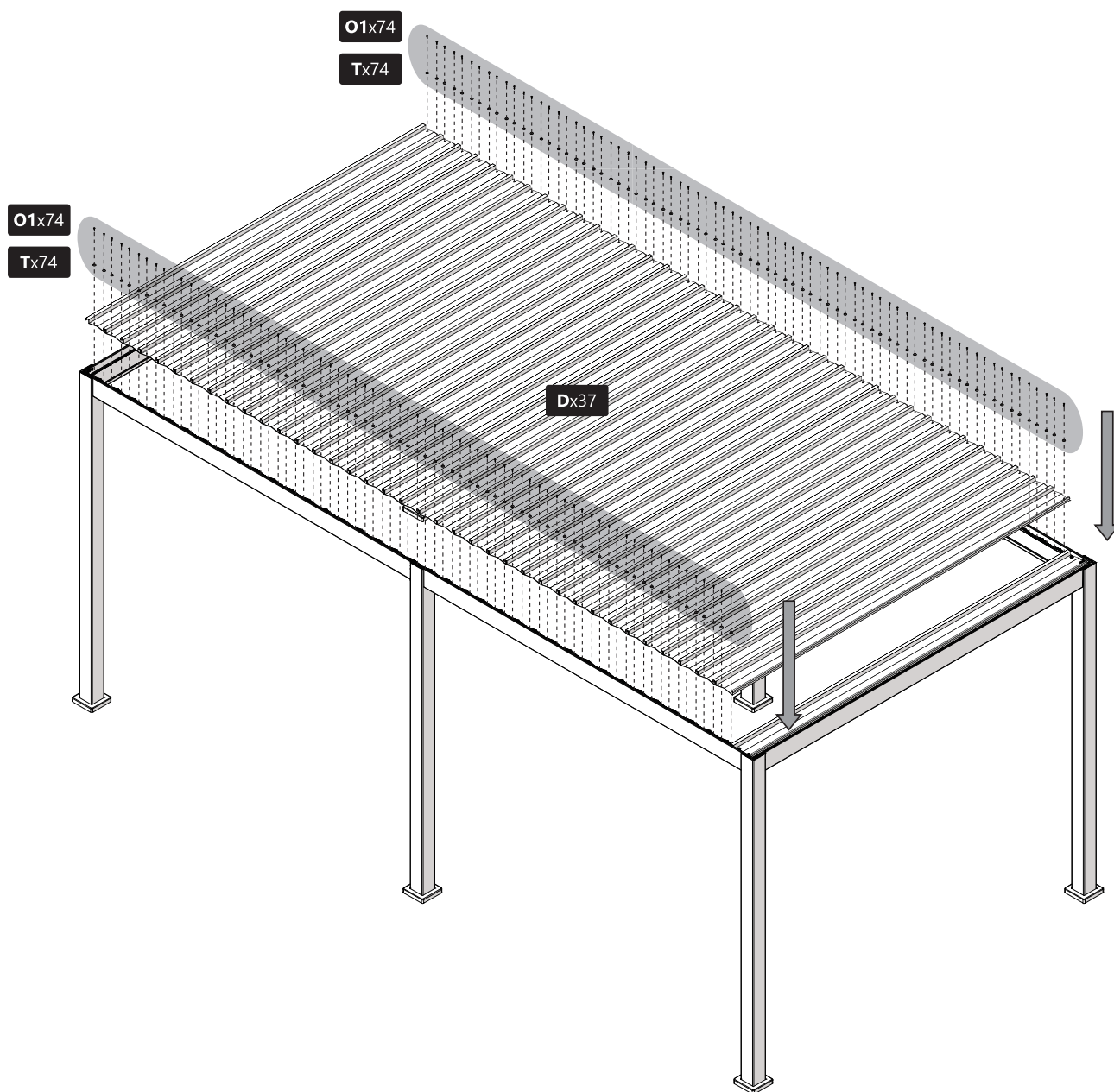
O1 x 148



T x 148



↻ **09** x37



11

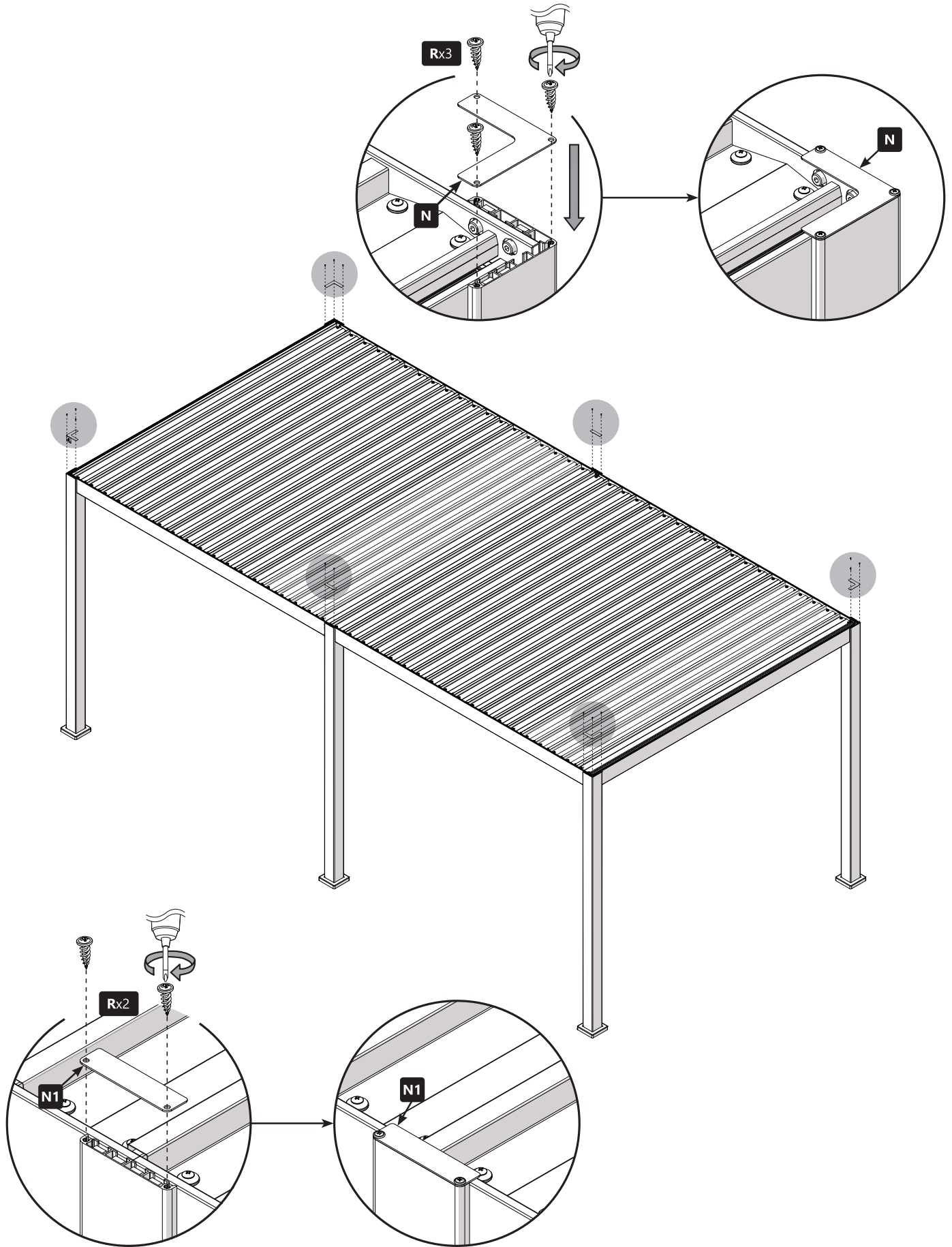
N x 4

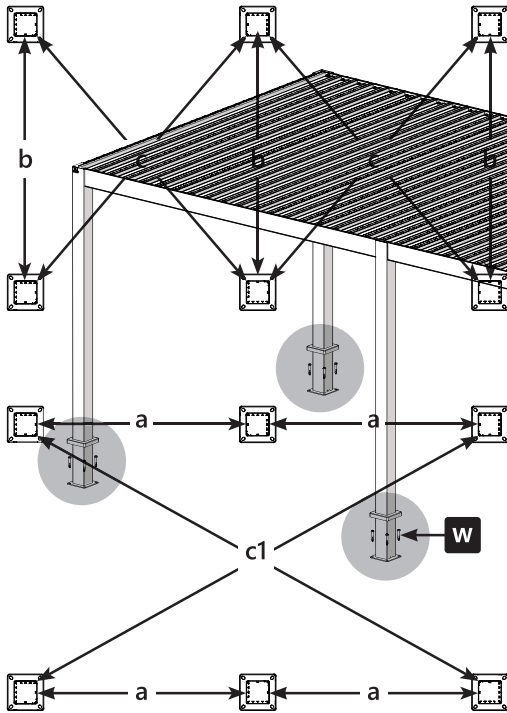
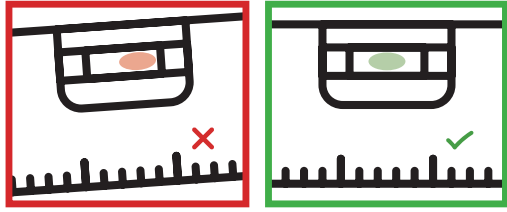


N1 x 2



R x 16





Warning:

If you do not adjust the main structure at this point, you may encounter problems when fitting accessories to the frame.

a = 2790.5 mm / 109.9 in
b = 2790 mm / 109.8 in

c = 3951 mm / 155.6 in
c1 = 6343 mm / 249.7 in

