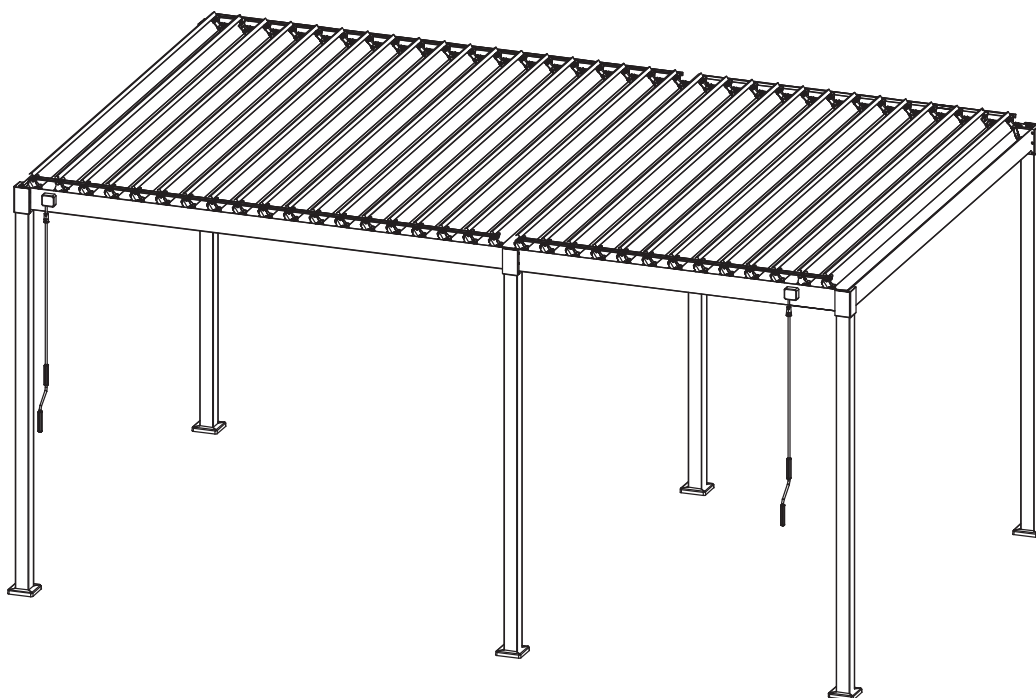


NOVA

FREE STANDING STEEL 5.0M X 3.0M Pergola

SKU: NV029-604-FS

2025 V1.0

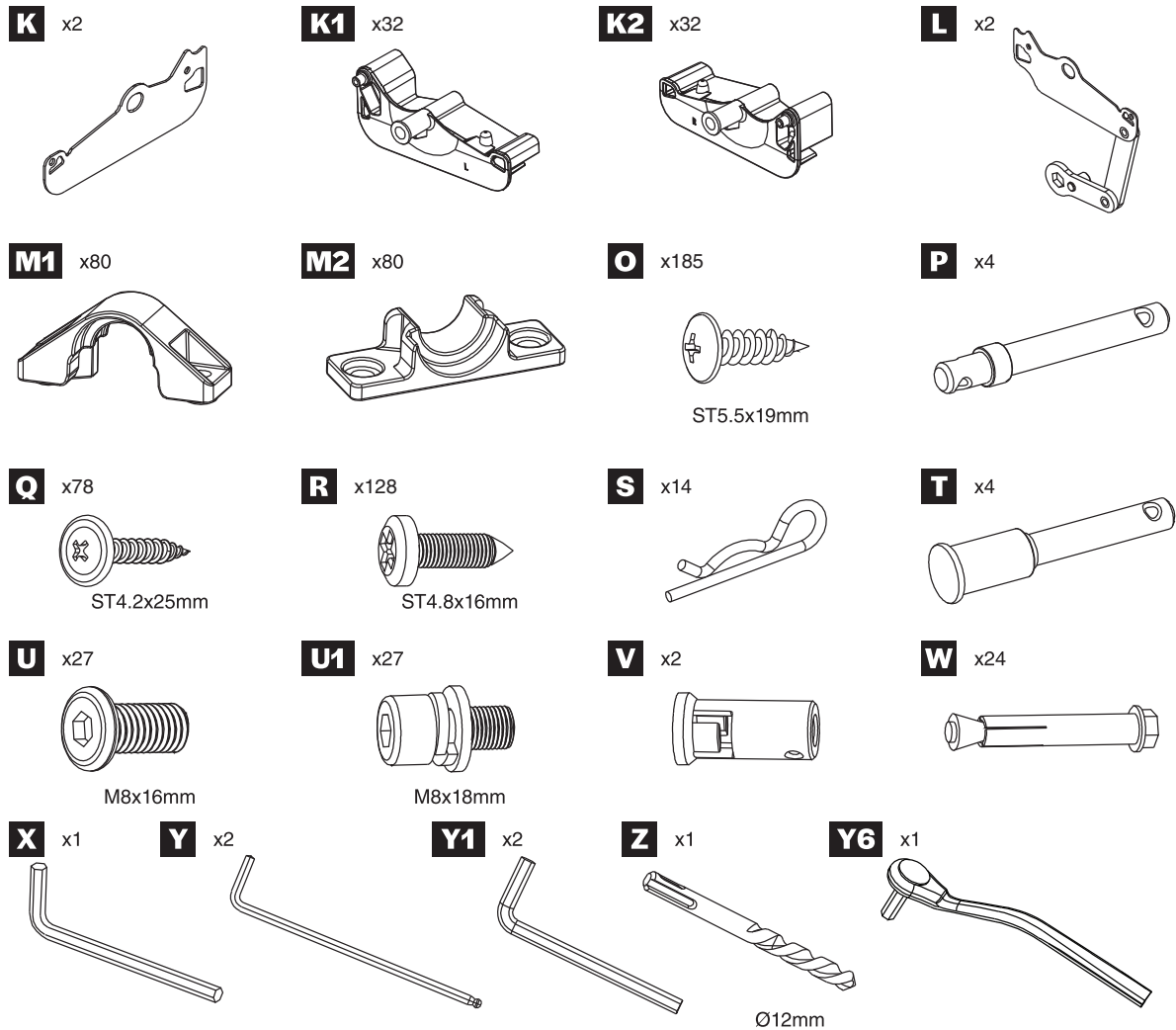


IMPORTANT NOTICE

THIS BOOKLET CONTAINS USEFUL INFORMATION
ABOUT WARRANTY & CARE INSTRUCTIONS.
PLEASE KEEP FOR FUTURE REFERENCE.



PARTS LIST



Part	Qty	Box
A	4	1
A1	2	1
B	1	2
B1	1	2
B2	1	2
B3	1	2
C	2	2
D	2	3/4
D1	30	3/4

Part	Qty	Box
F	2	2
G	2	2
H	2	2
I	6	1
J	6	1
K	2	1
K1	32	2
K2	32	2
L	2	1

Part	Qty	Box
M1	80	1
M2	80	1
O	185	1
P	4	1
Q	78	1
R	128	1
S	14	1
T	4	1
U	27	1

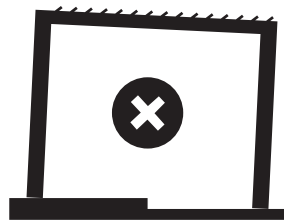
Part	Qty	Box
U1	27	1
V	2	1
W	24	1
X	1	1
Y	2	1
Y1	2	1
Z	1	1
Y6	1	1

SAFETY ADVICE - BEFORE YOU START

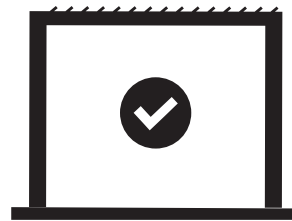
- Ensure that you read this manual before starting to assemble your Pergola.
- Check that you have all parts from the parts list. Do not throw away any packaging until you are confident that you have all parts.
- Assemble this product on a soft/flat surface.
- Keep any plastic bags, tools, and fittings away from children and pets.
- After prolonged use we recommend you check all the fittings are tightened securely.
- Please do not modify this product, use other tools, or substitute parts to build your item(s), as this will void your warranty.
- There are heavy parts within this package. Ensure you lift with the correct posture & technique. Get help moving and/or lifting if necessary.
- Do not leave tools unattended during the assembly process.
- Please only use this product for its intended purpose within a residential environment. Failure to do so will void your warranty.
- Nova Outdoor Living holds no responsibility for any damages caused due to normal wear and tear, incorrect assembly, misuse and/or negligence.
- We reserve the right to make changes for product improvements.
- Please recycle packaging where possible.

ASSEMBLING THE PERGOLA

- The ground where the Pergola is built should be solid but with at least a 1-2° decline to allow the rainwater to drain away.
- If the Pergola is built on a completely flat surface, the rainwater will not drain away and the Pergola will start leaking.



Uneven



Sloped

- The Pergola should not be assembled directly under trees and powerlines.
- Keep children and pets away from the assembly area until the work is completed.
- Do not assemble the Pergola in windy or wet conditions.

YOU WILL NEED:



Safety
Gloves



Knife



Hammer



Screw
Driver



Pencil



SDS Drill or
Hammer Drill



Tape
Measure



Ladder



Spirit Level

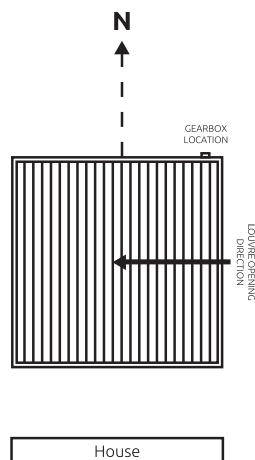
THE RECOMMENDED LOUVRE POSITION

The louvres and gearbox location can be placed in your preferred position. However, for optimum use, the louvres should follow the sun. Please use the guide below to position the Pergola in the recommended position according to the sun's rise and set.

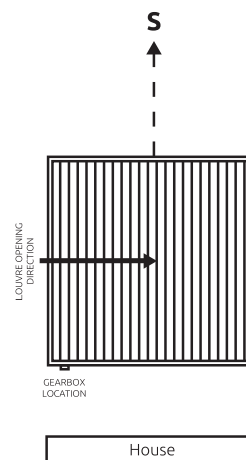
TOP TIP

Keep the gearbox location as northerly as possible

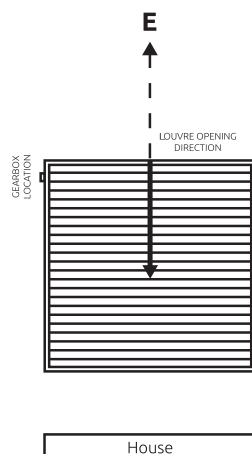
NORTH FACING GARDEN



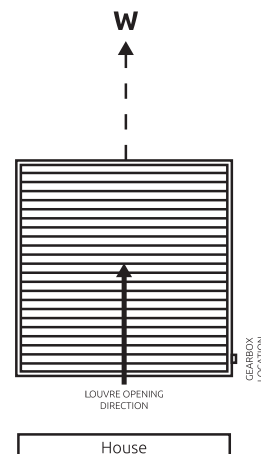
SOUTH FACING GARDEN



EAST FACING GARDEN

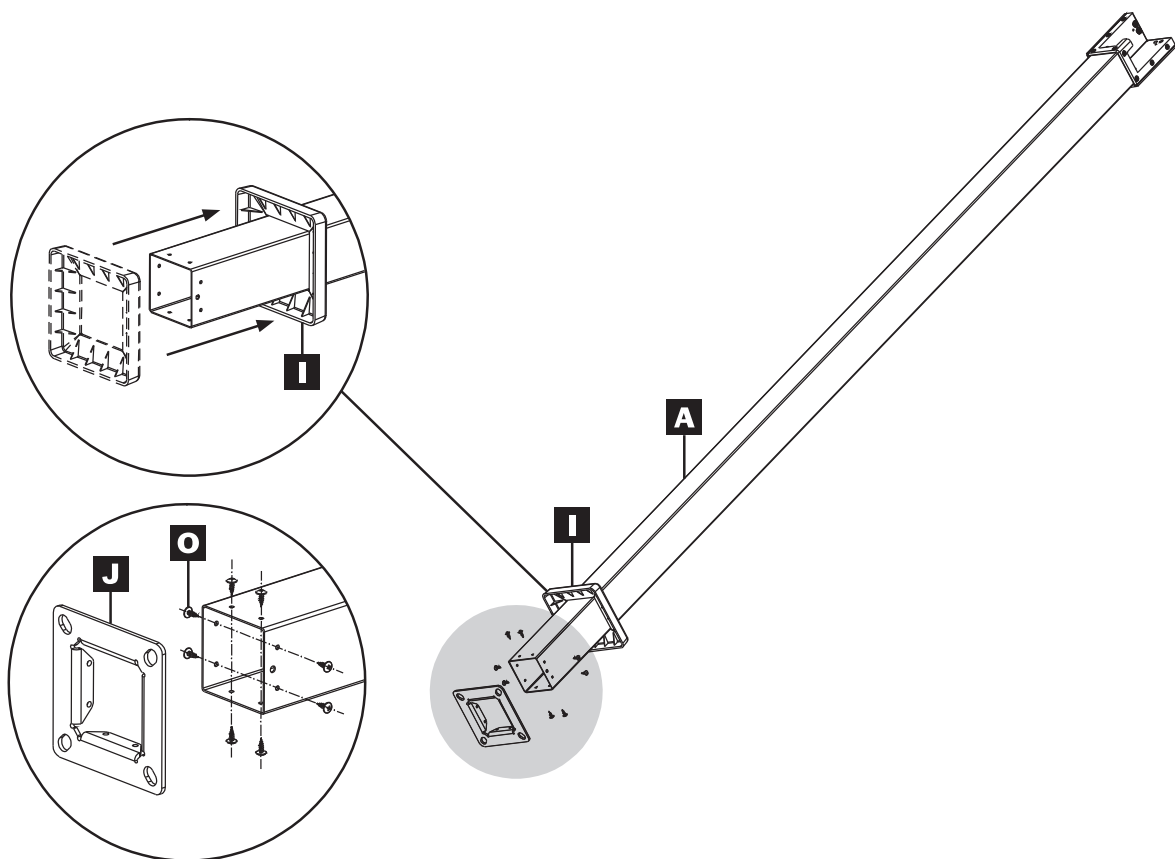


WEST FACING GARDEN



ASSEMBLY

STEP 1



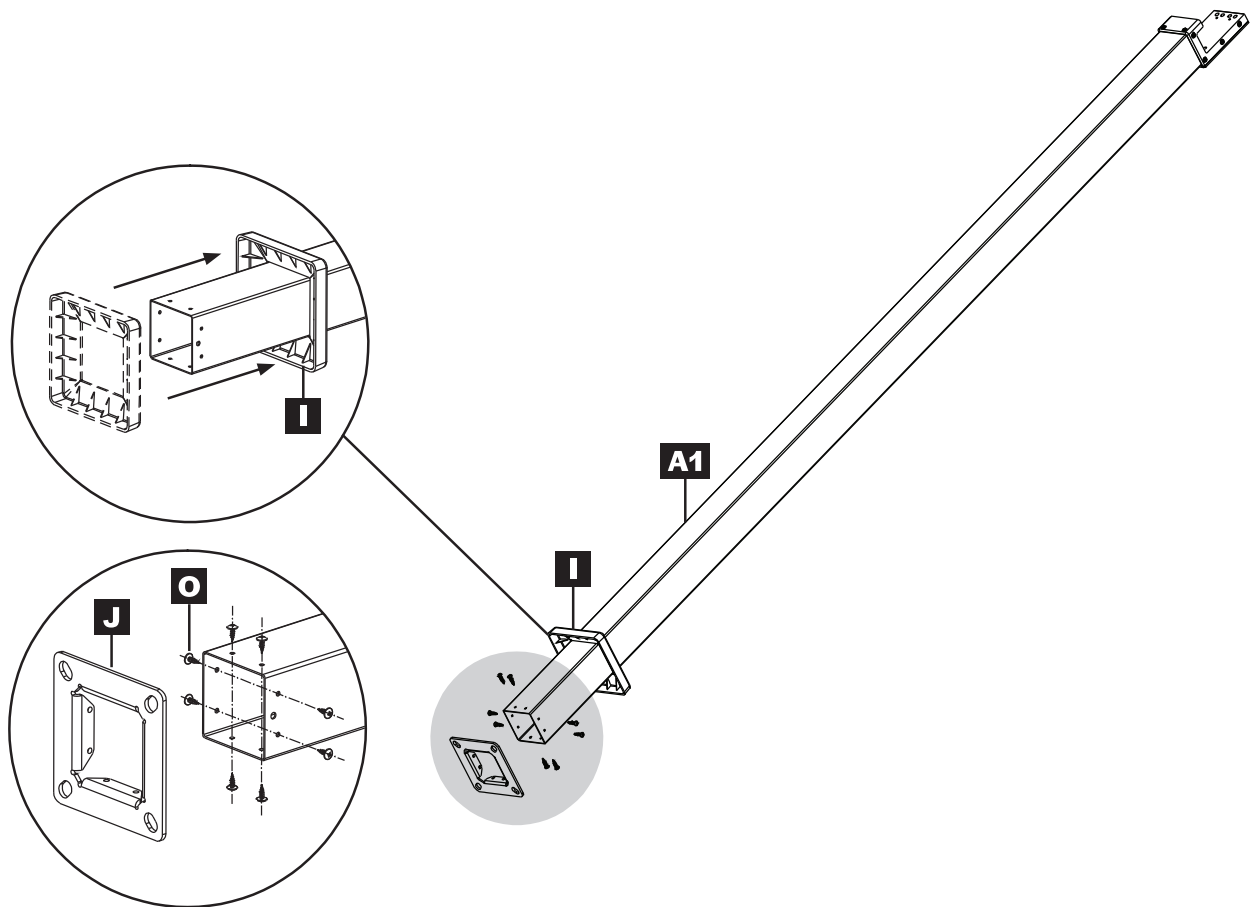
⚠ WARNING!

Take care when lifting the bottom of the leg as screws will be exposed.

x4 times

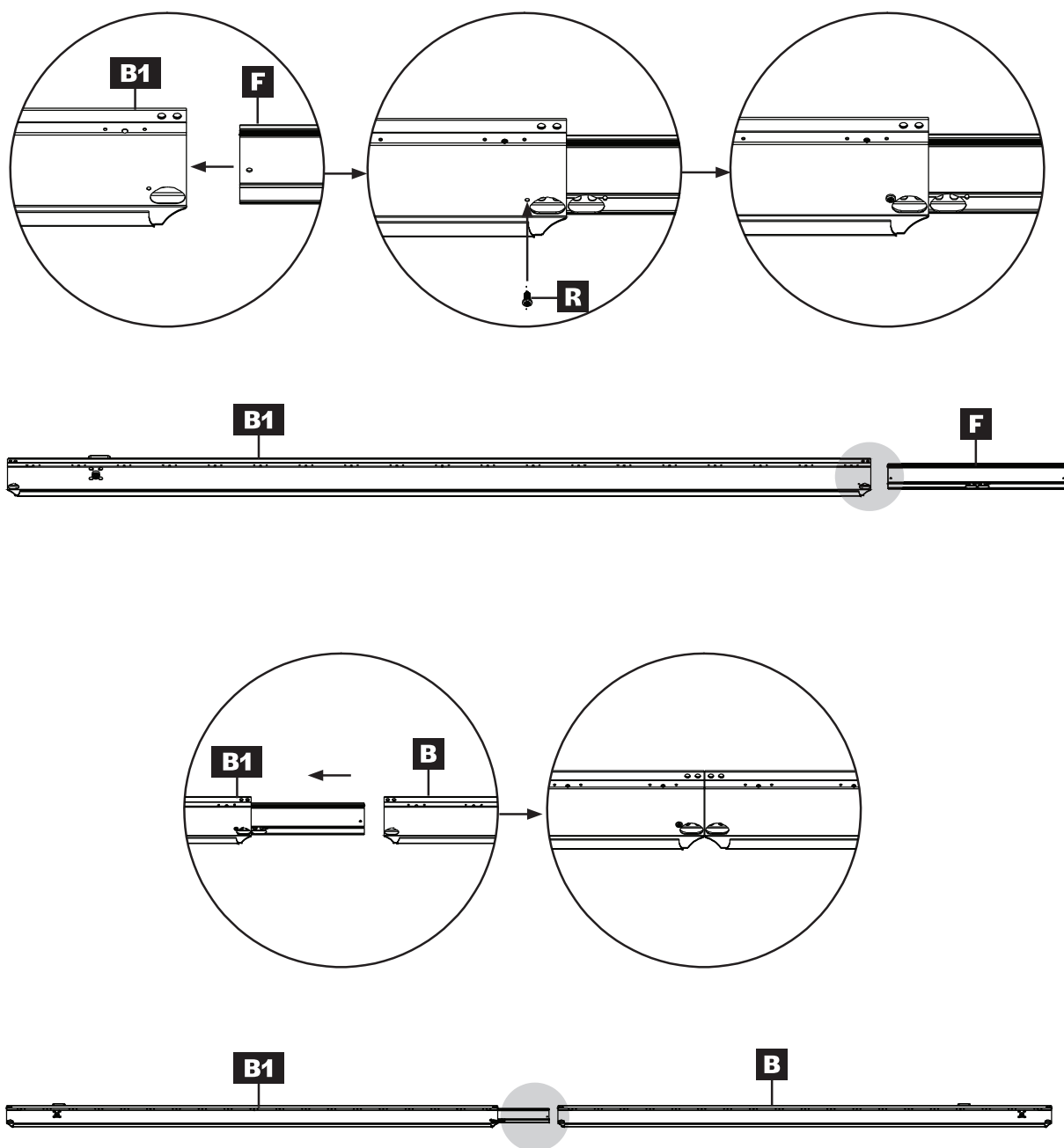
ASSEMBLY

STEP 2



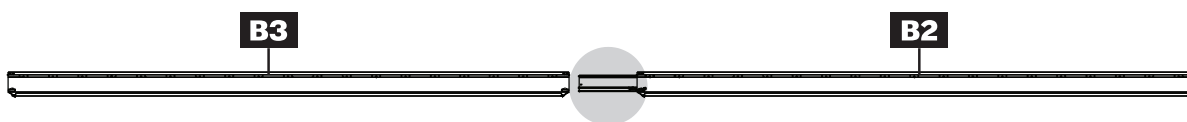
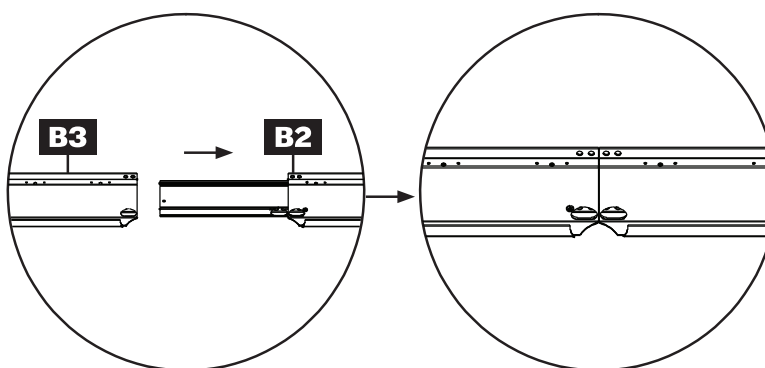
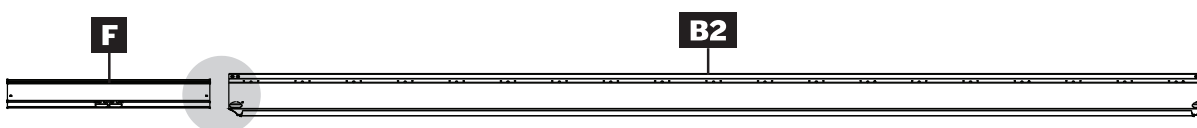
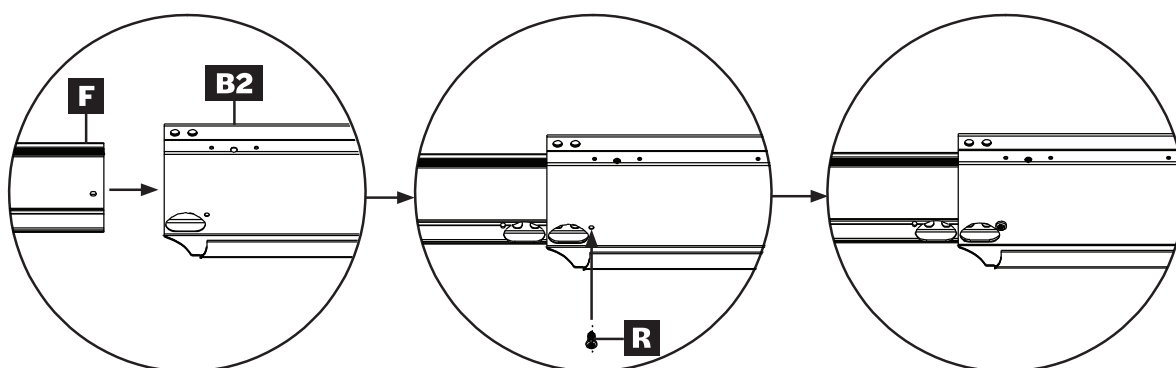
ASSEMBLY

STEP 3



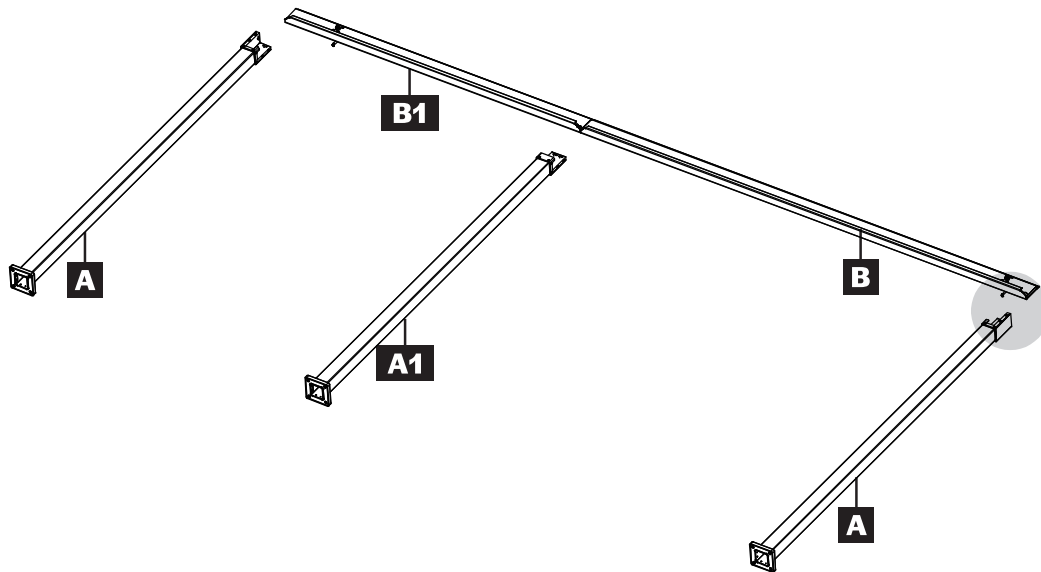
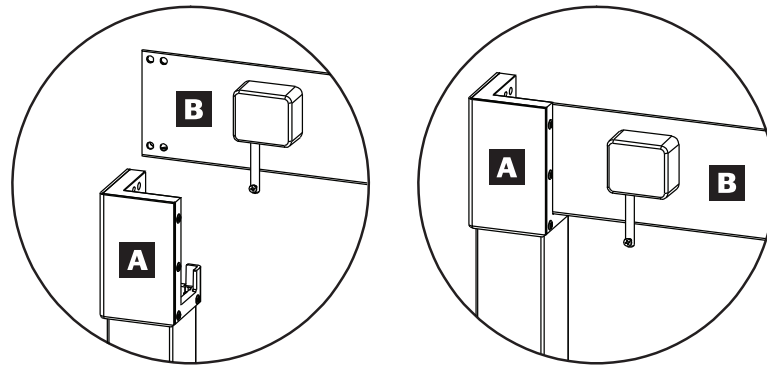
ASSEMBLY

STEP 4



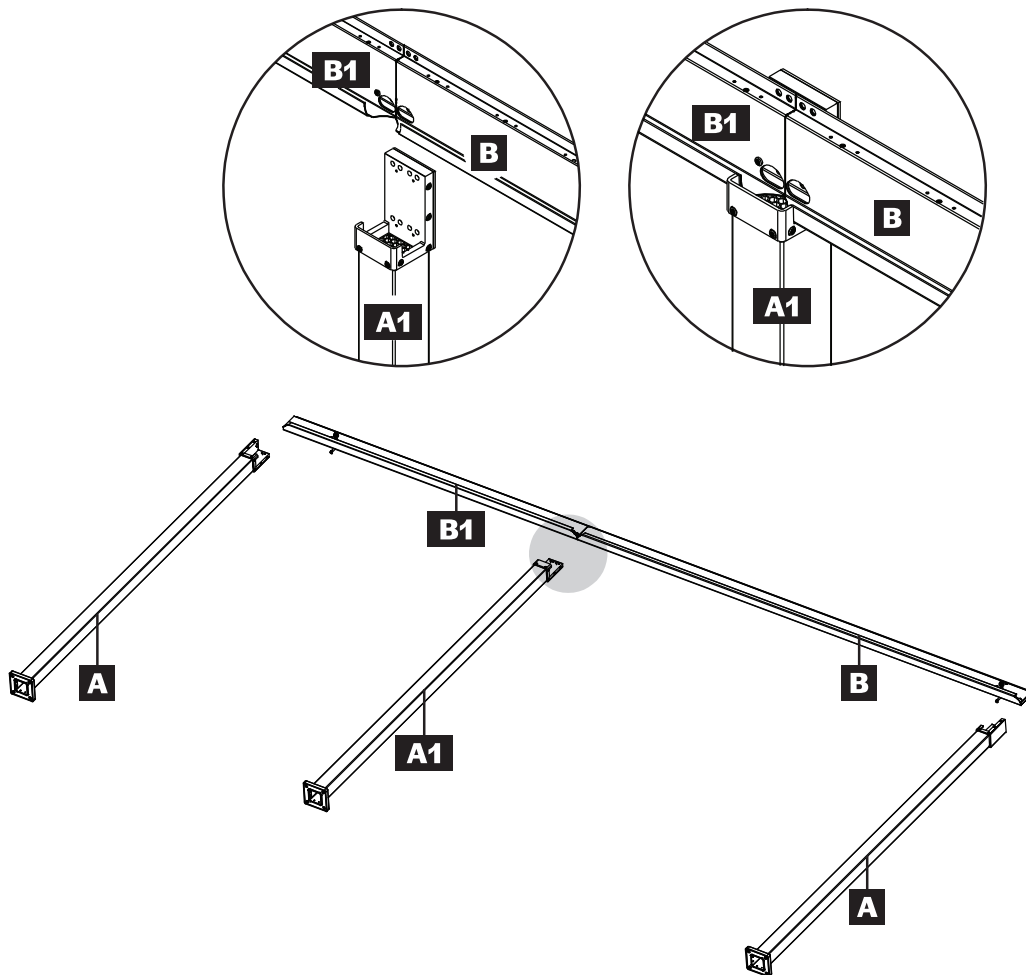
ASSEMBLY

STEP 5



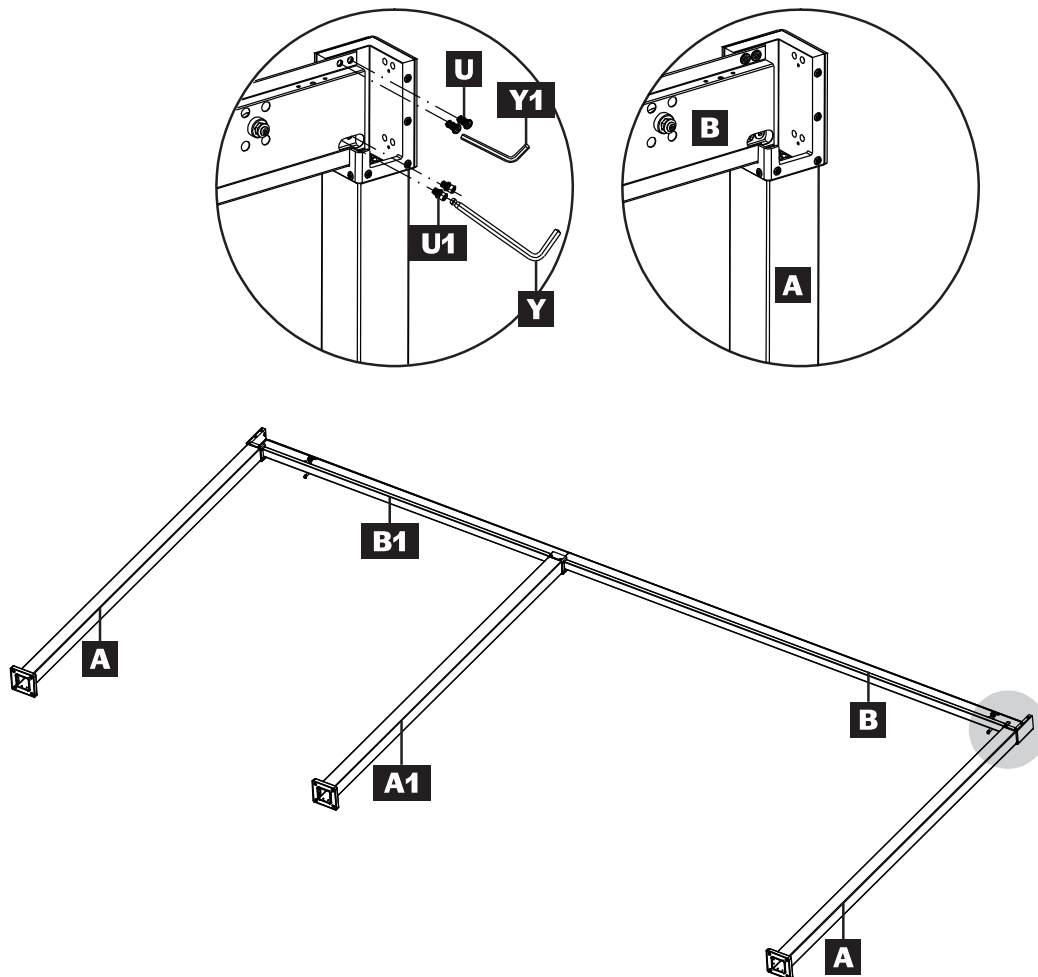
ASSEMBLY

STEP 6



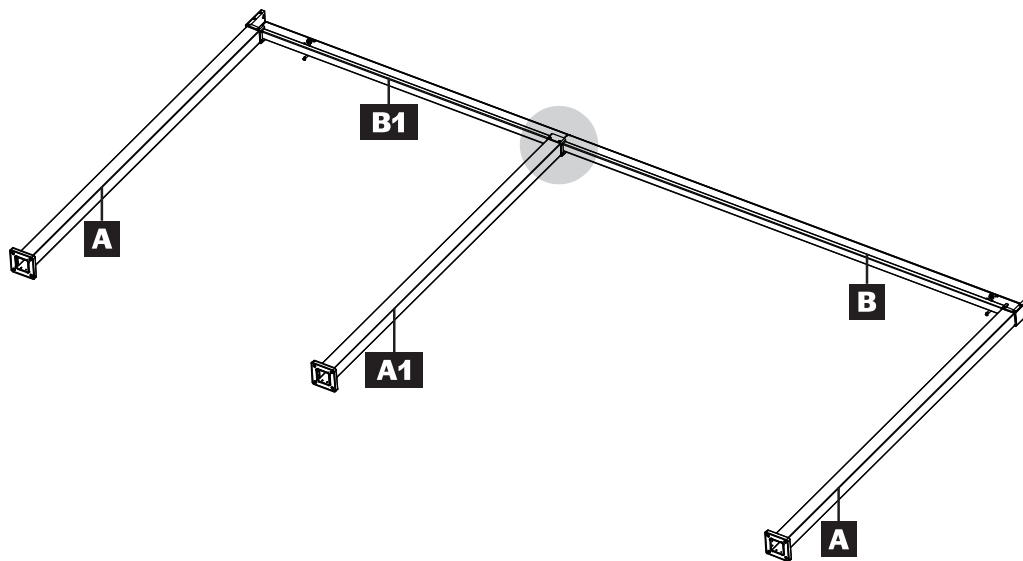
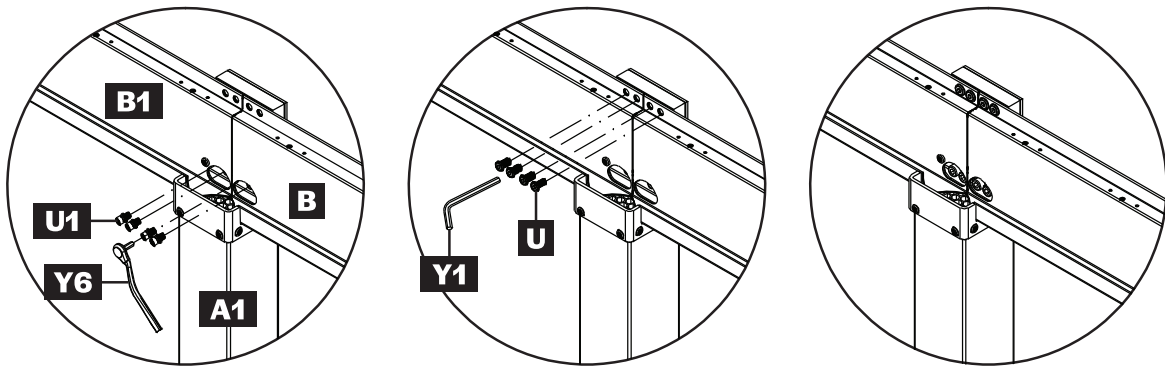
ASSEMBLY

STEP 7



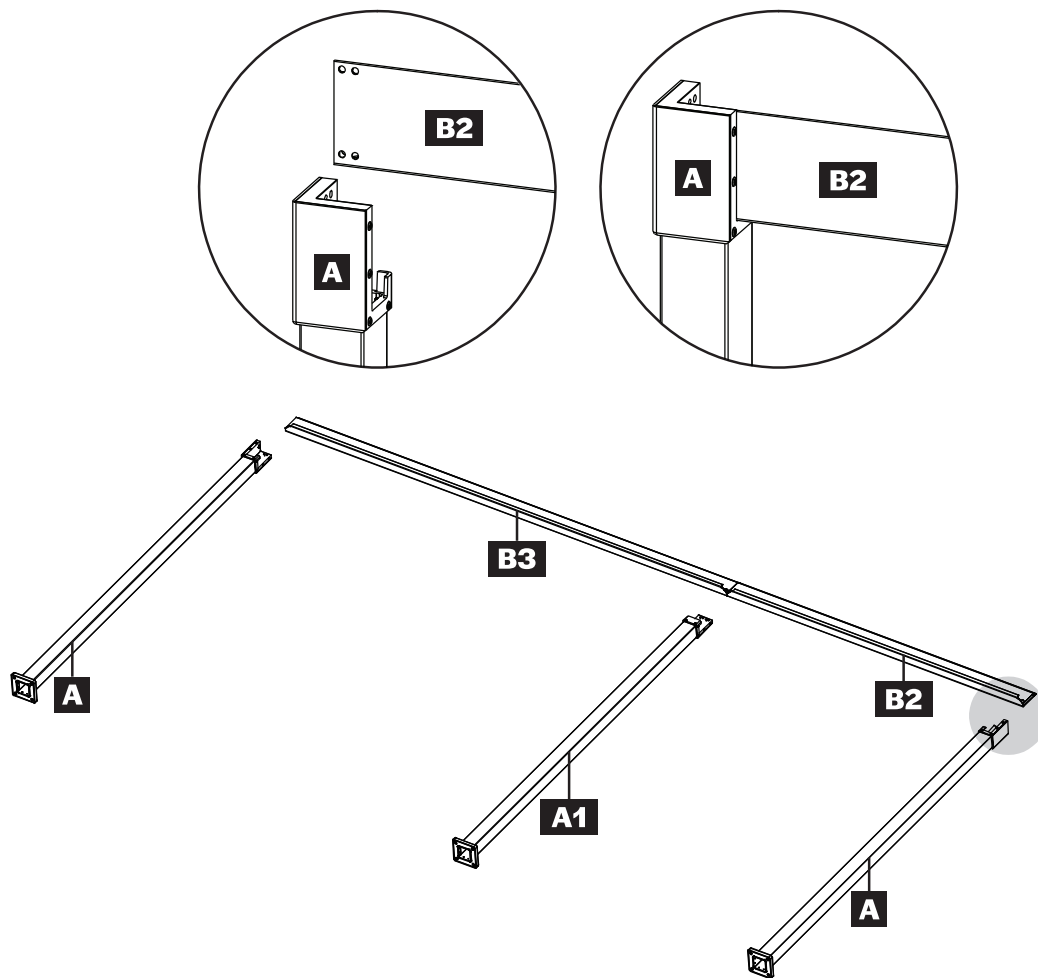
ASSEMBLY

STEP 8



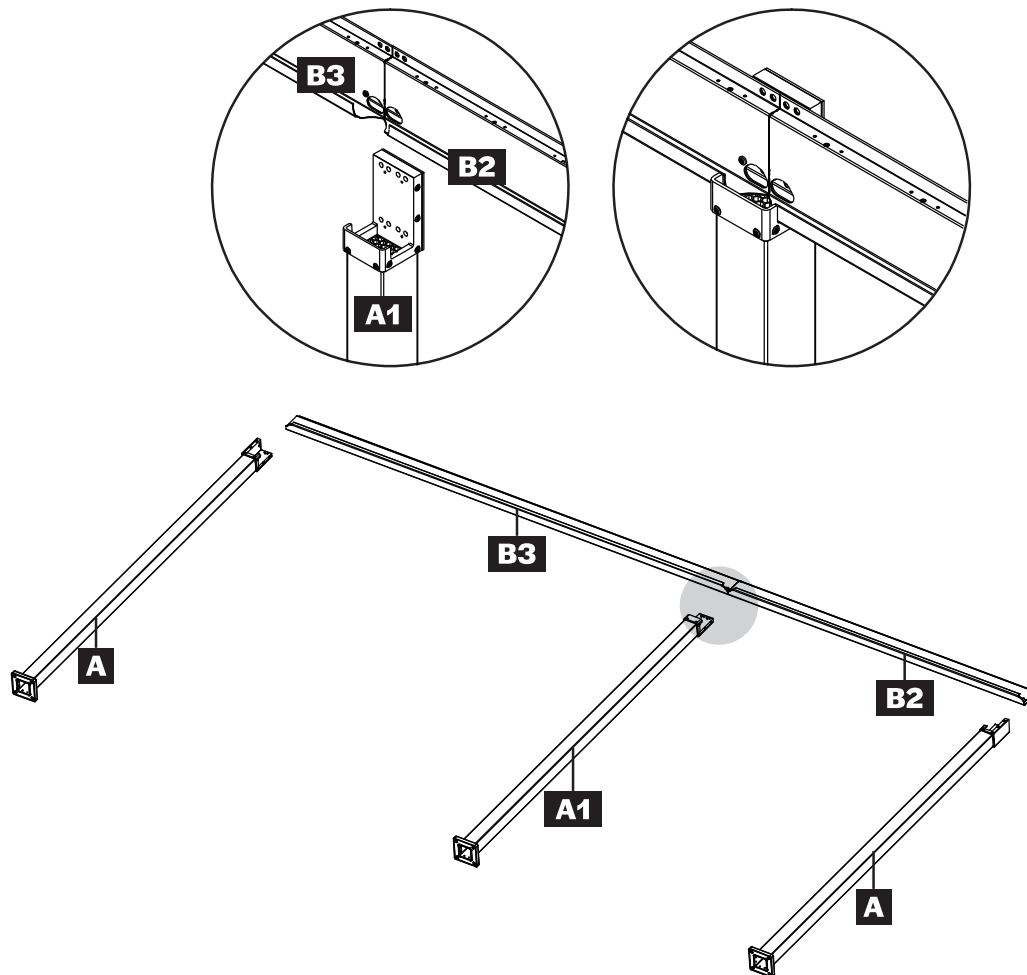
ASSEMBLY

STEP 9



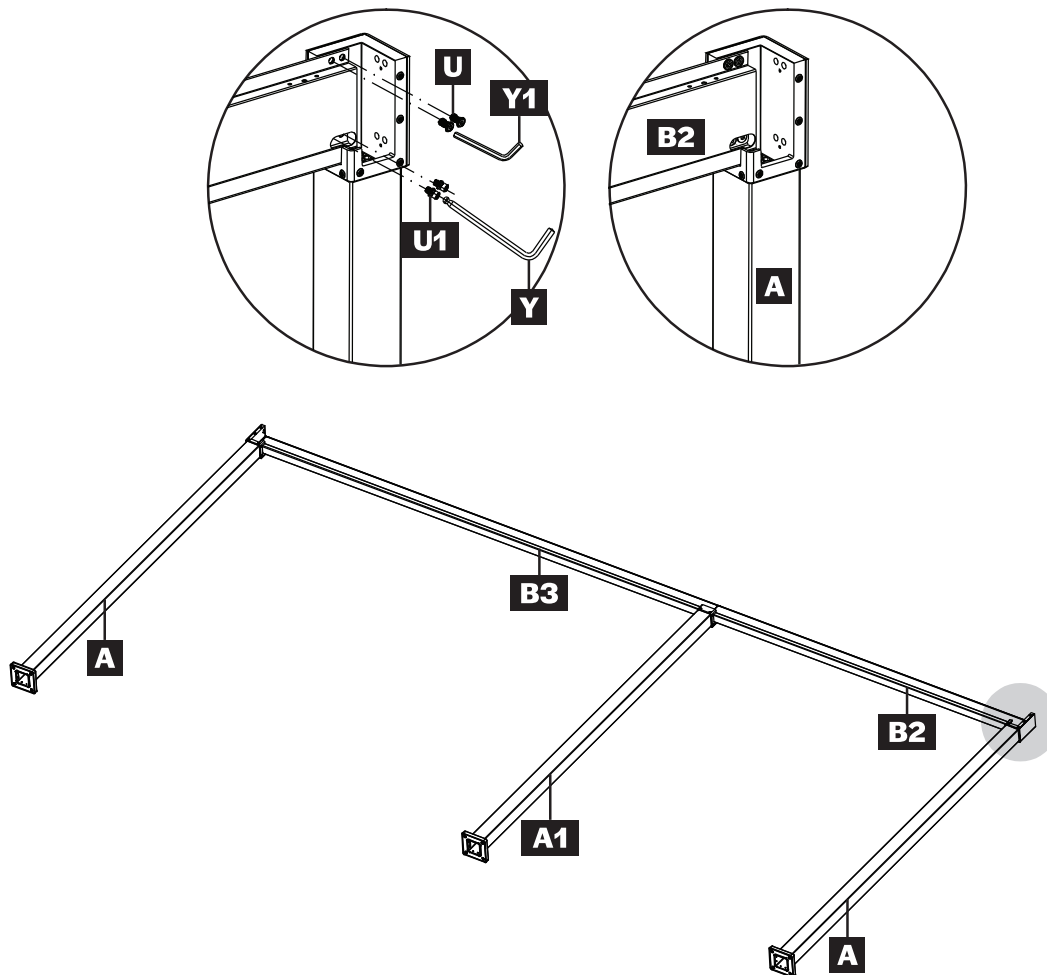
ASSEMBLY

STEP 10



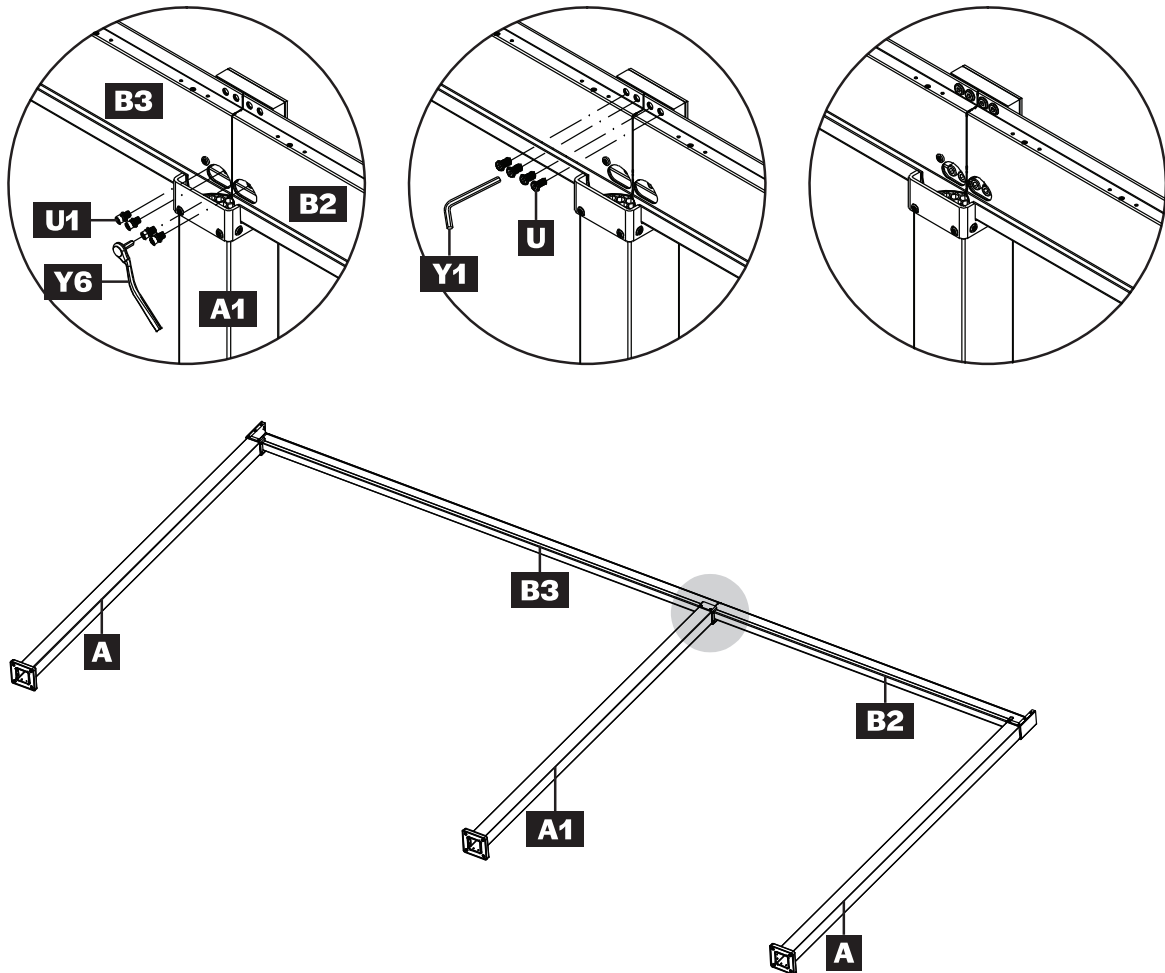
ASSEMBLY

STEP 11



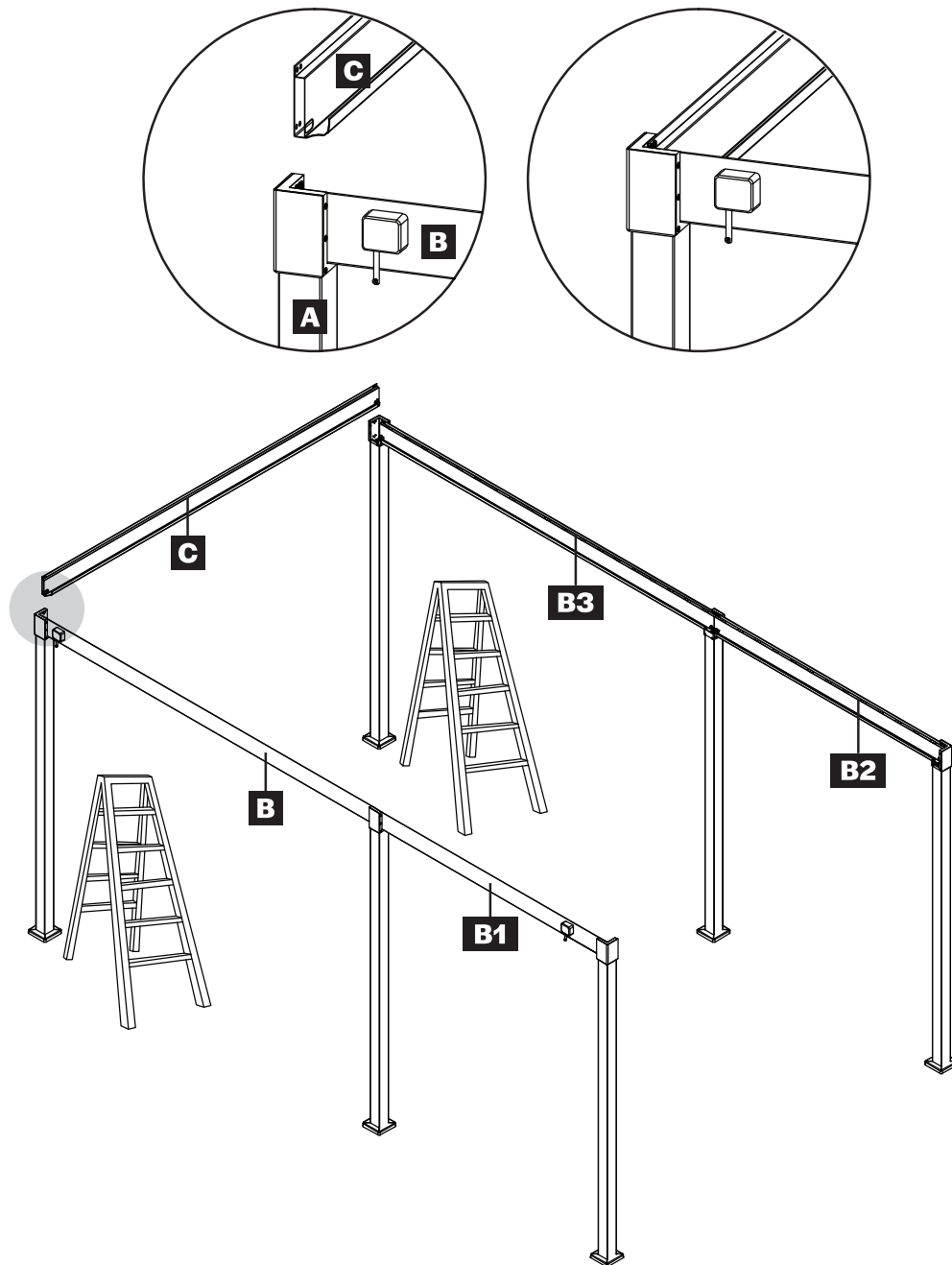
ASSEMBLY

STEP 12



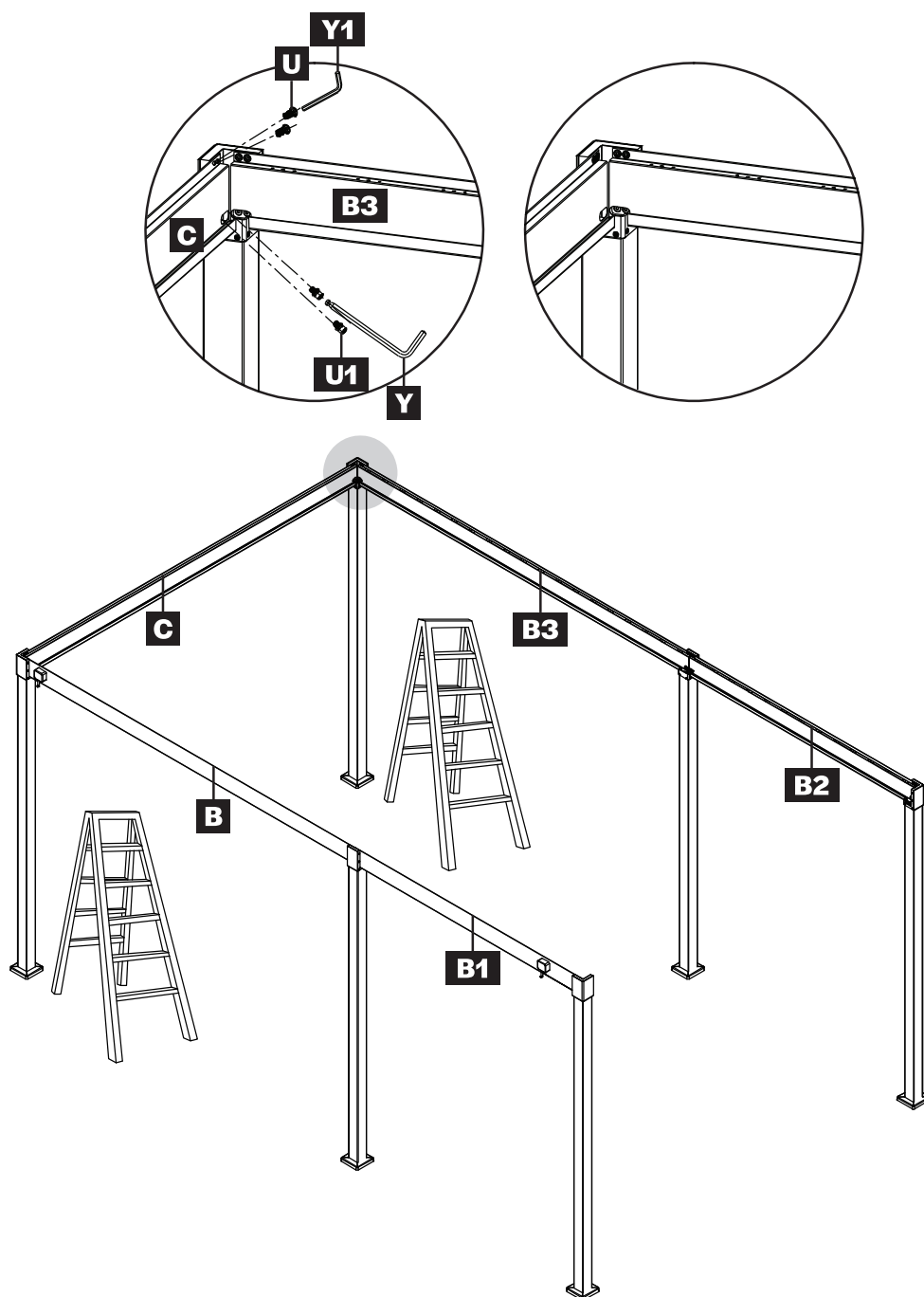
ASSEMBLY

STEP 13



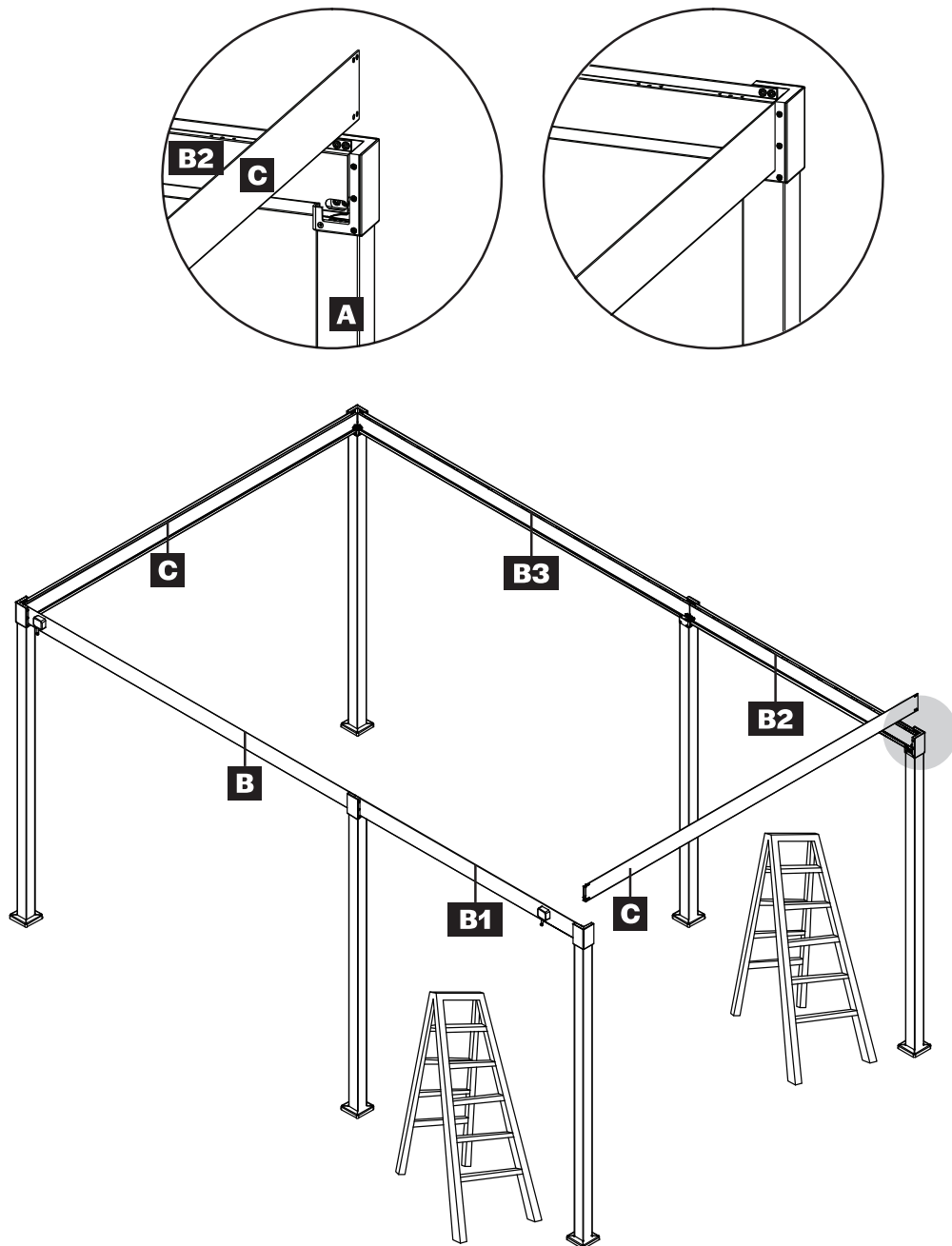
ASSEMBLY

STEP 14



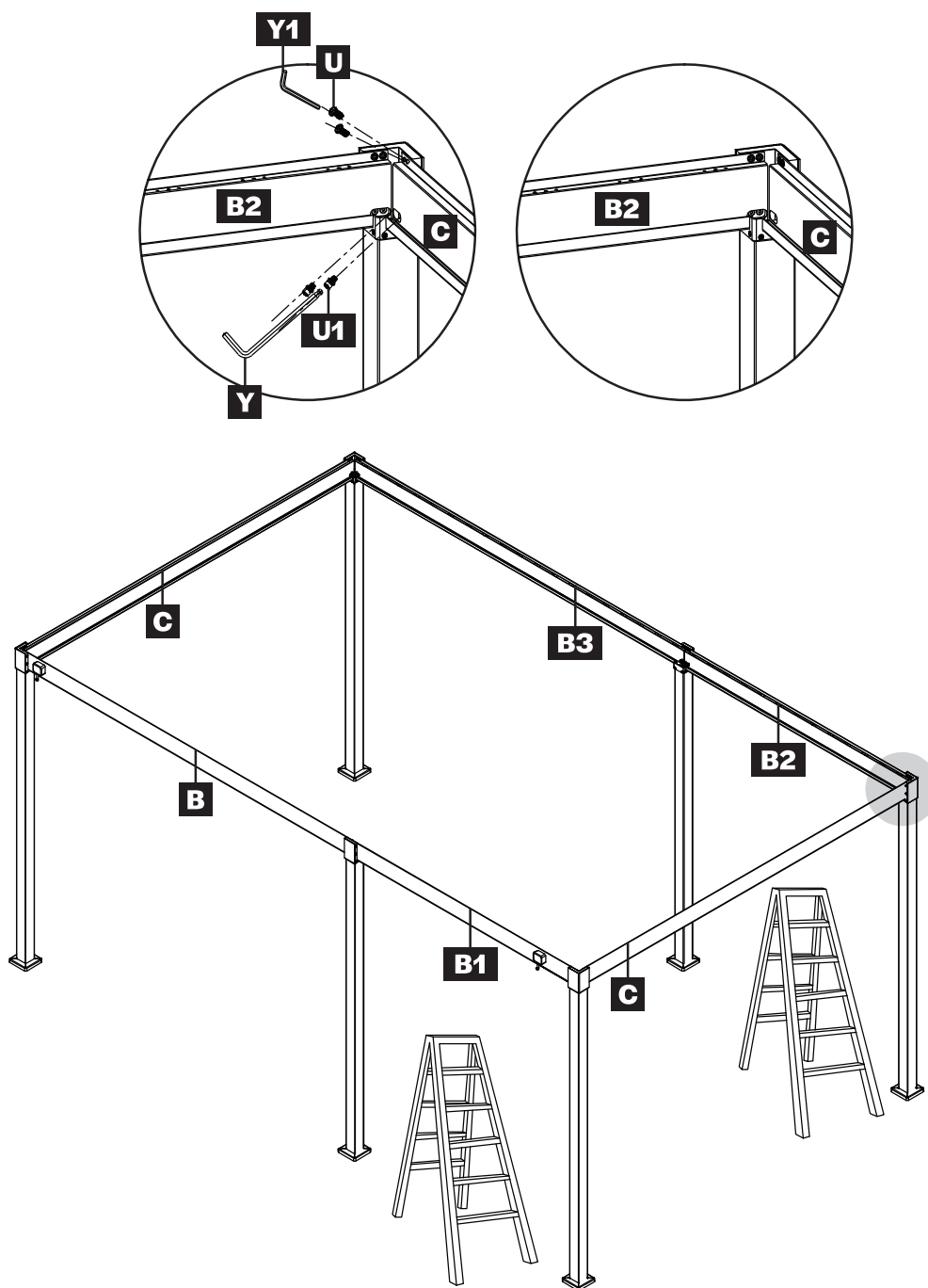
ASSEMBLY

STEP 15



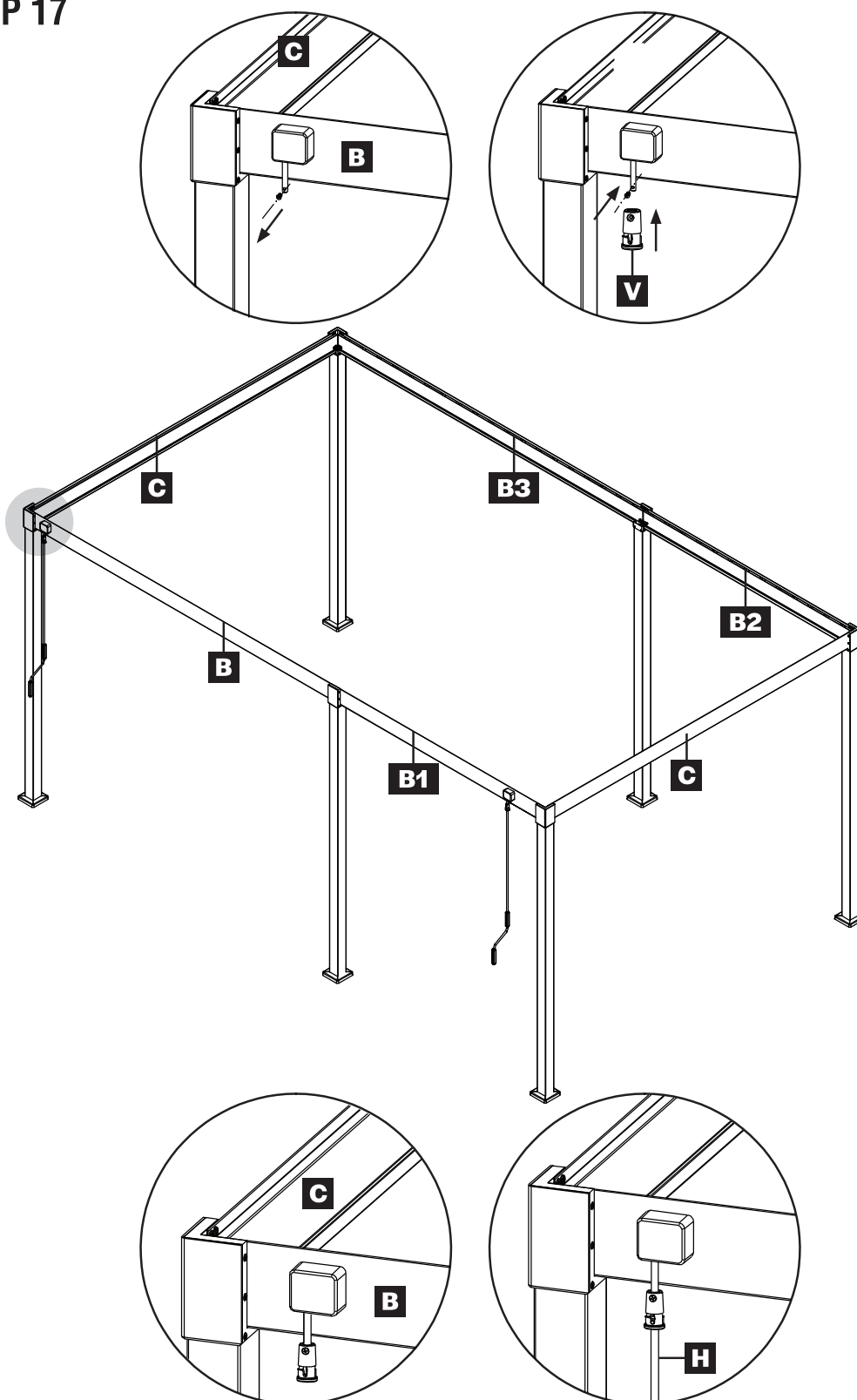
ASSEMBLY

STEP 16



ASSEMBLY

STEP 17



ASSEMBLY

STEP 18 - FRAME ADJUSTMENT

Now you are almost done installing the main frame. Please make sure all legs and beams are installed correctly. You may have to unscrew certain bolts during the adjustment.

YOU WILL NEED:

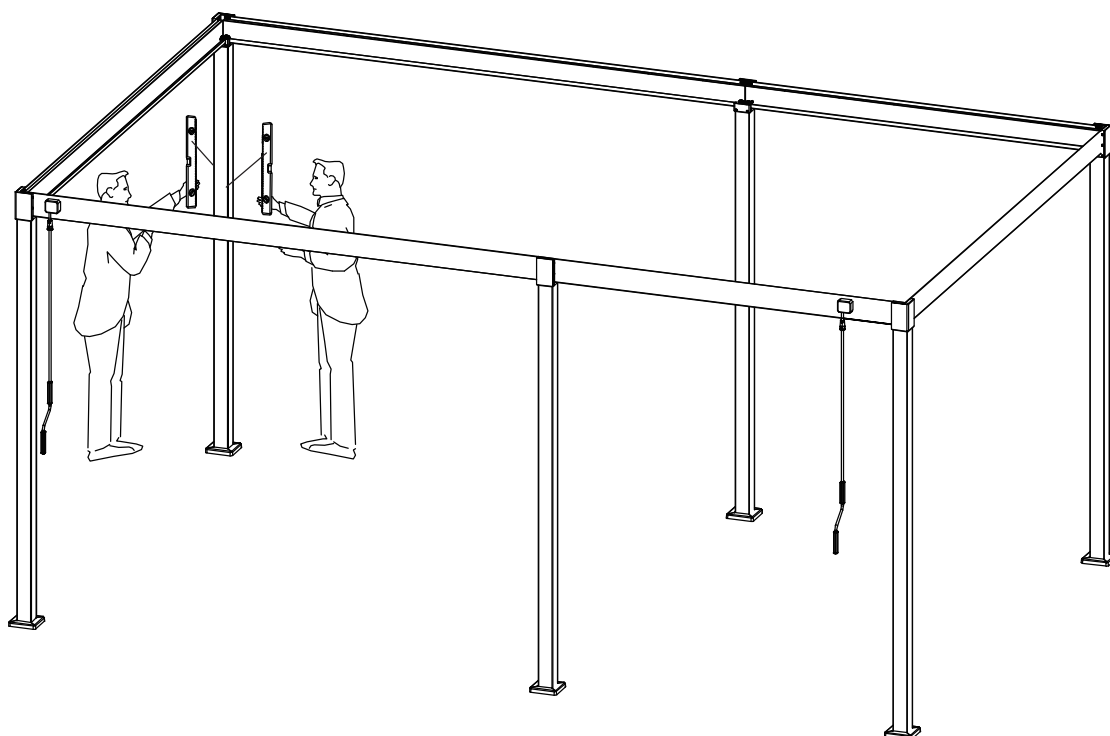


Tape Measure



Spirit Level

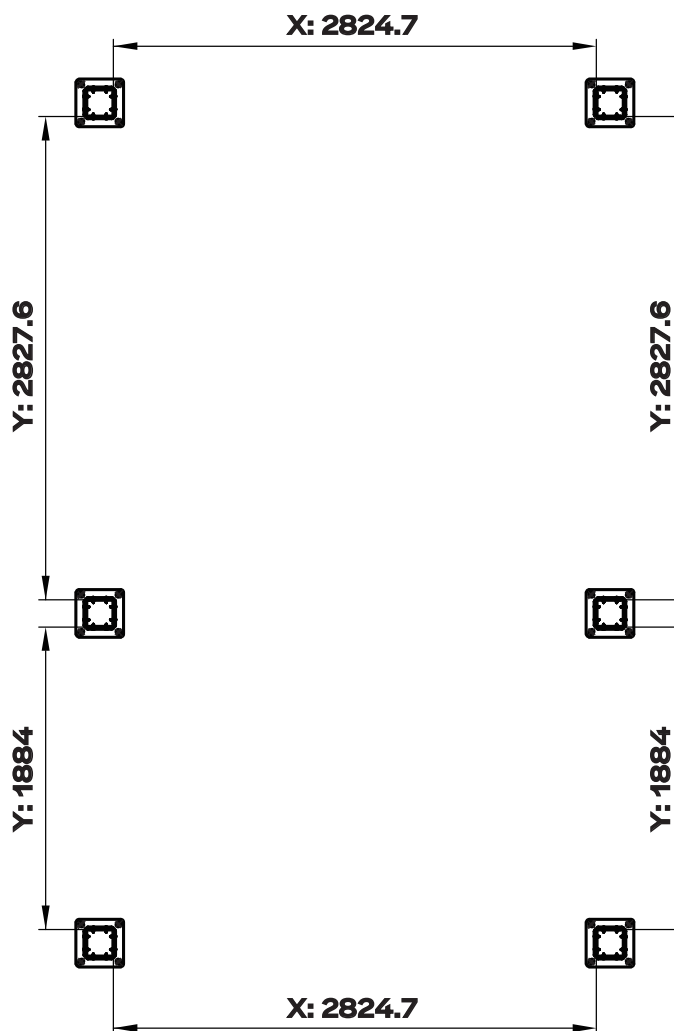
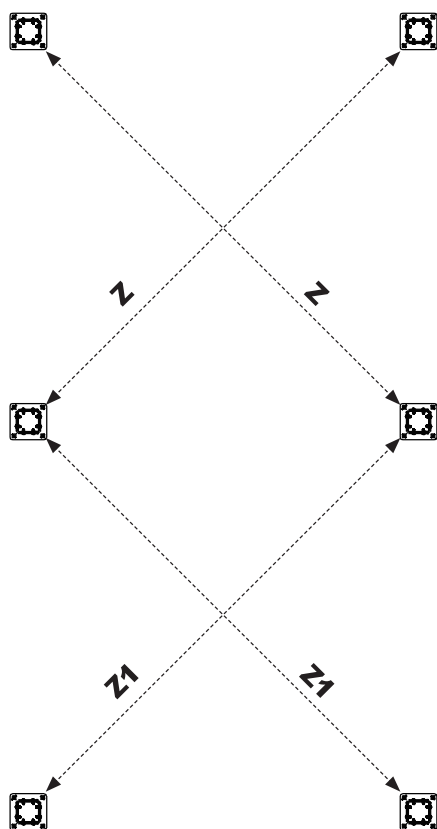
- Choose one leg and work from this leg. This leg will define the final placement location of the pergola.
- Use spirit level to determine whether the leg placement is level.
- Measure against both inner sides of the legs to guarantee the leg is level.
- Do not move this leg in future steps.



ASSEMBLY

STEP 18 CONTINUED

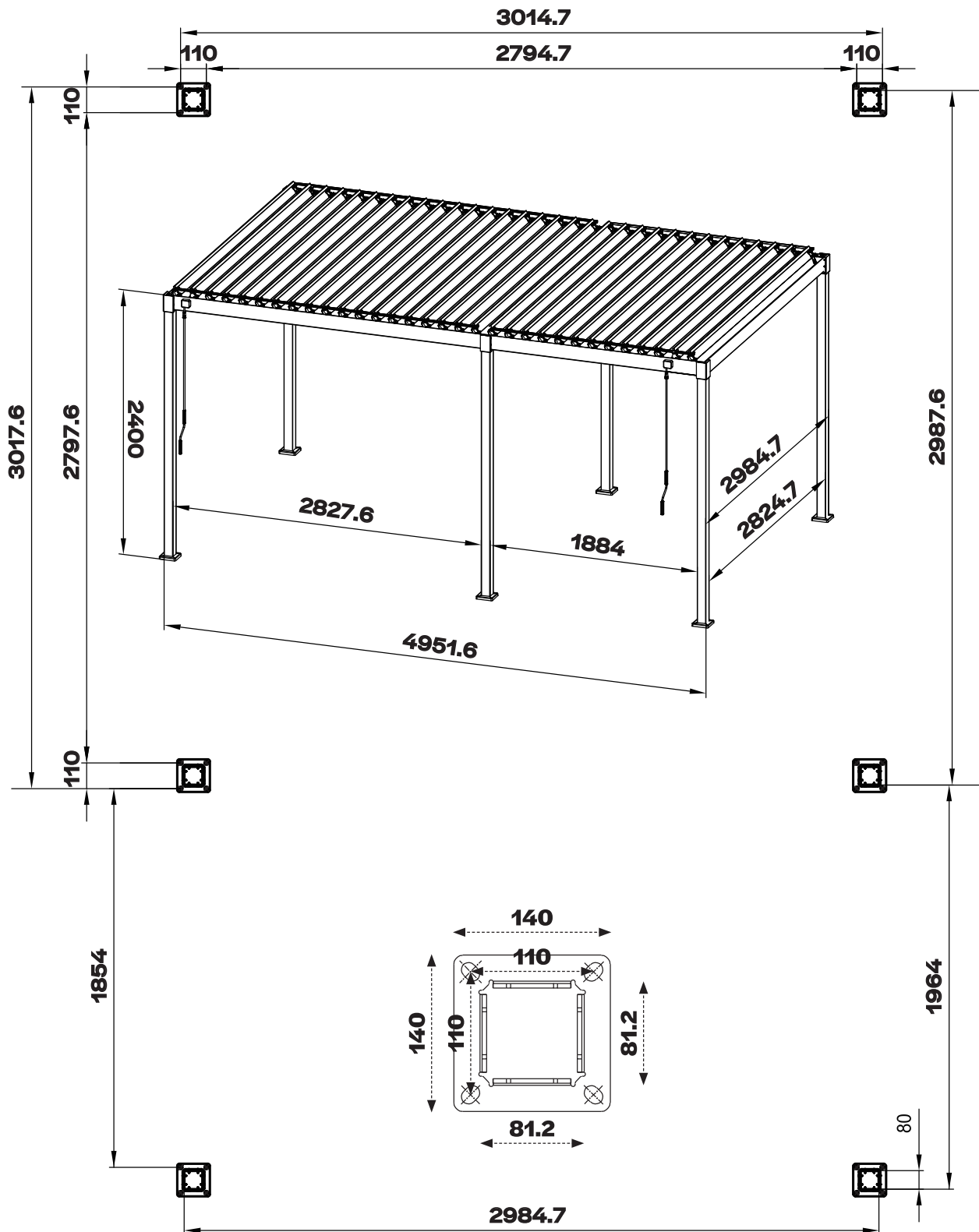
- Measure the distance between adjacent legs.
- Adjust the other 3 legs accordingly until all distances are equal using the guide opposite.



- Measure the diagonal distance between opposite legs.
- Adjust the other 3 legs accordingly until both diagonal distances are equal. You may have to repeat the above steps after this step.

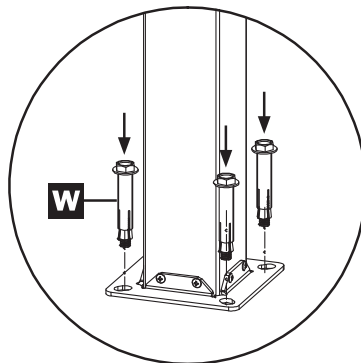
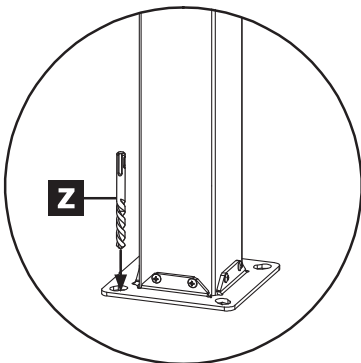
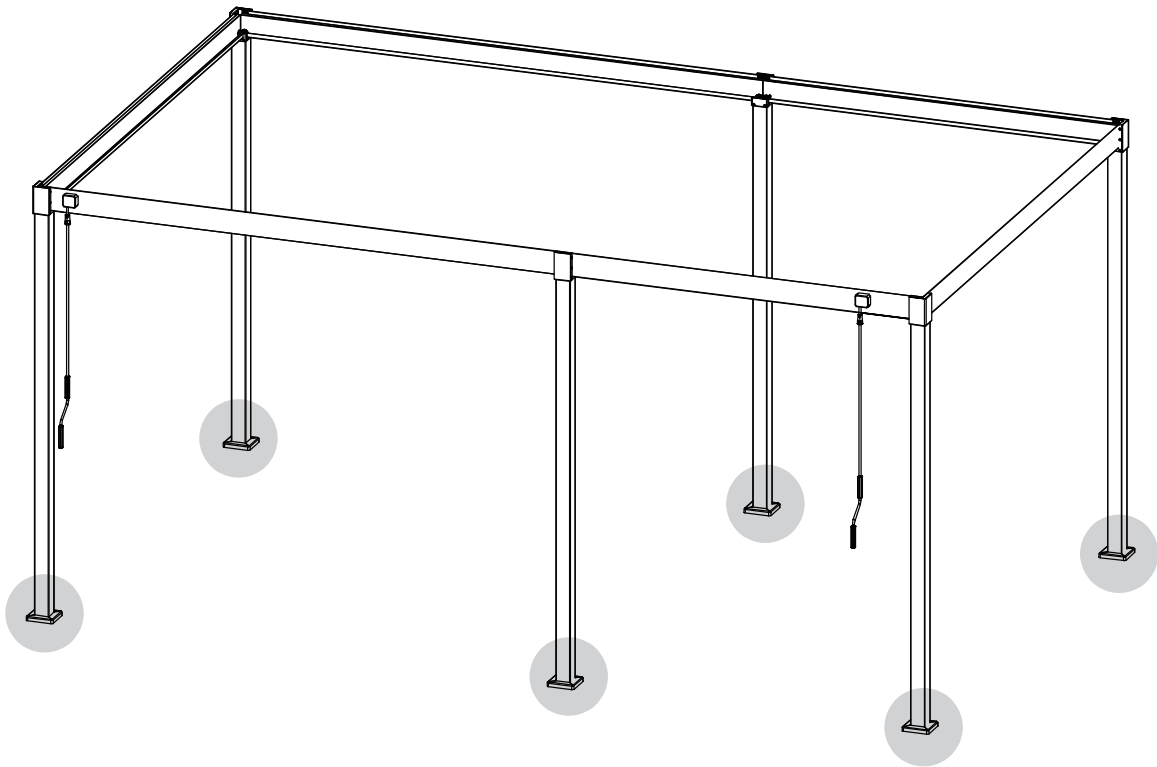
- Check if all legs are level using a spirit level.
- Check if all beams are level using a spirit level.
- If not level, it means your main building surface wasn't sufficiently level and you shall need to raise the pergola legs that are positioned lower than others.
- If you do not adjust the main structure, there could be problems with louvres and/or accessories that are to be placed in the frame.

ASSEMBLY



ASSEMBLY

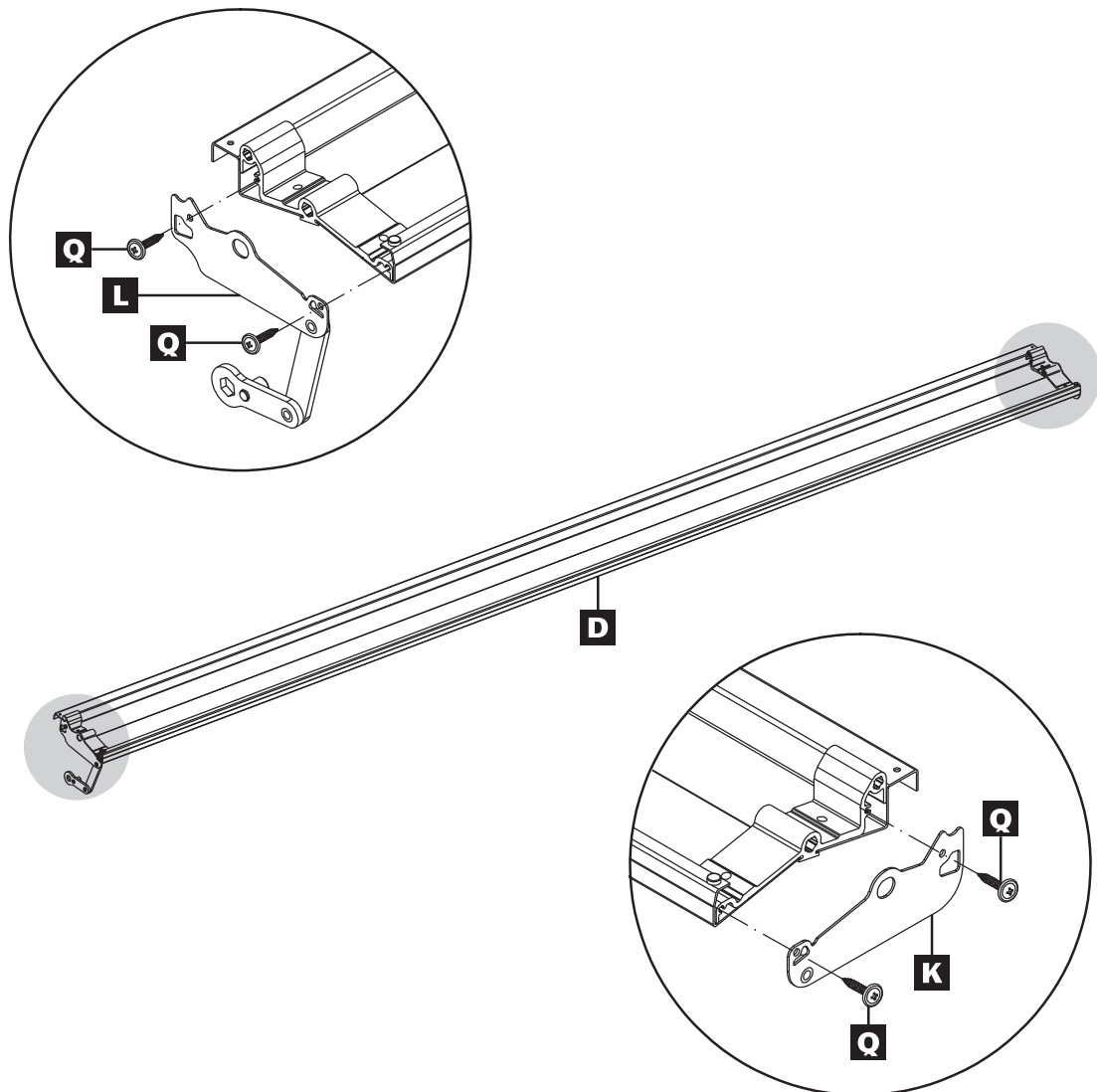
STEP 19



Drill into ground using drill bit provided. Not suitable for wood, grass or steel ground.

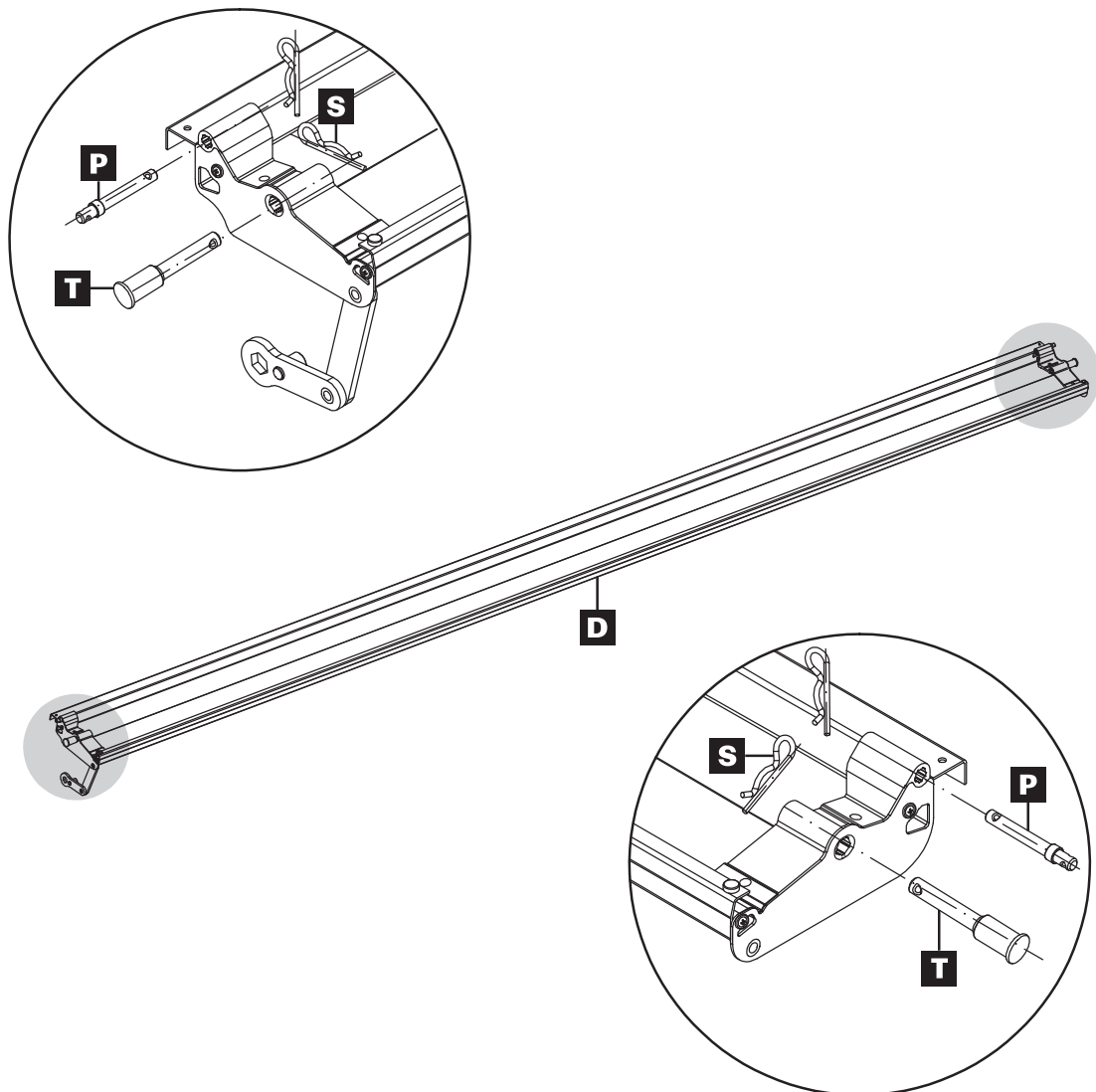
ASSEMBLY

STEP 20



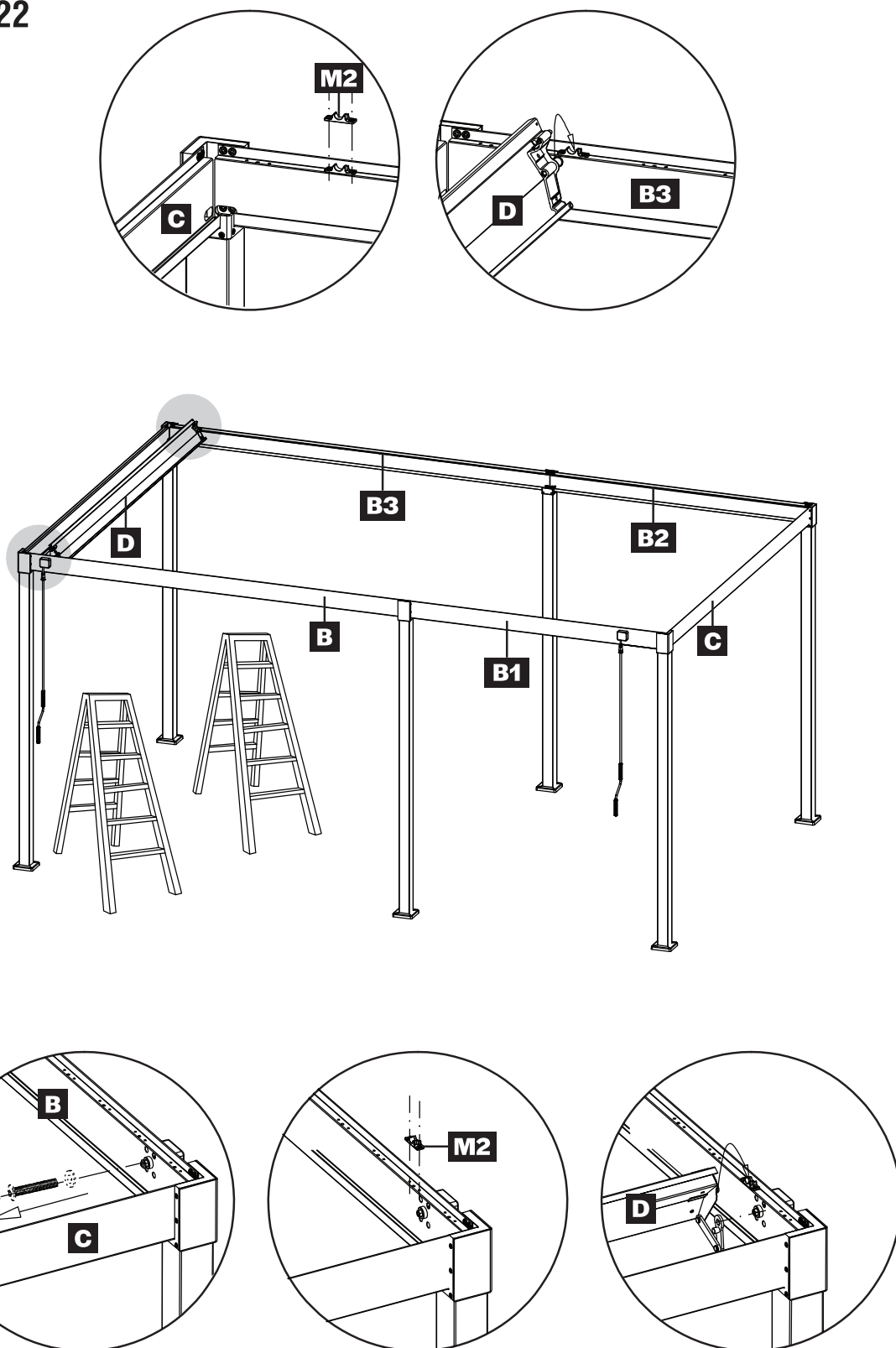
ASSEMBLY

STEP 21



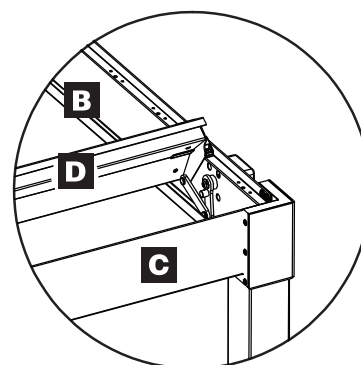
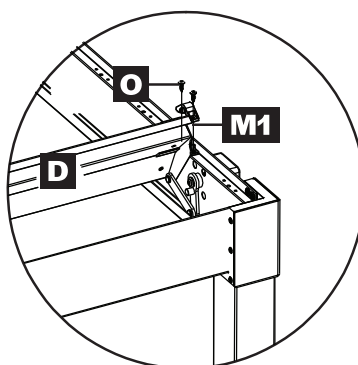
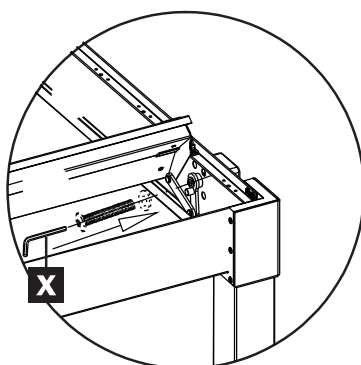
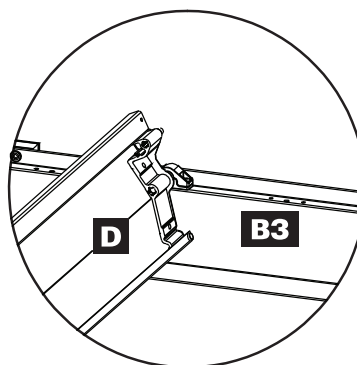
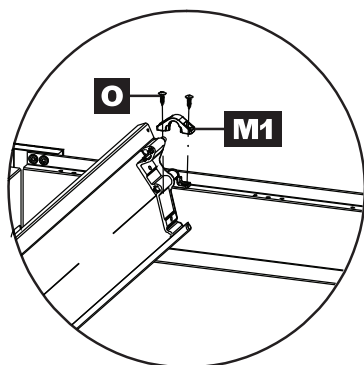
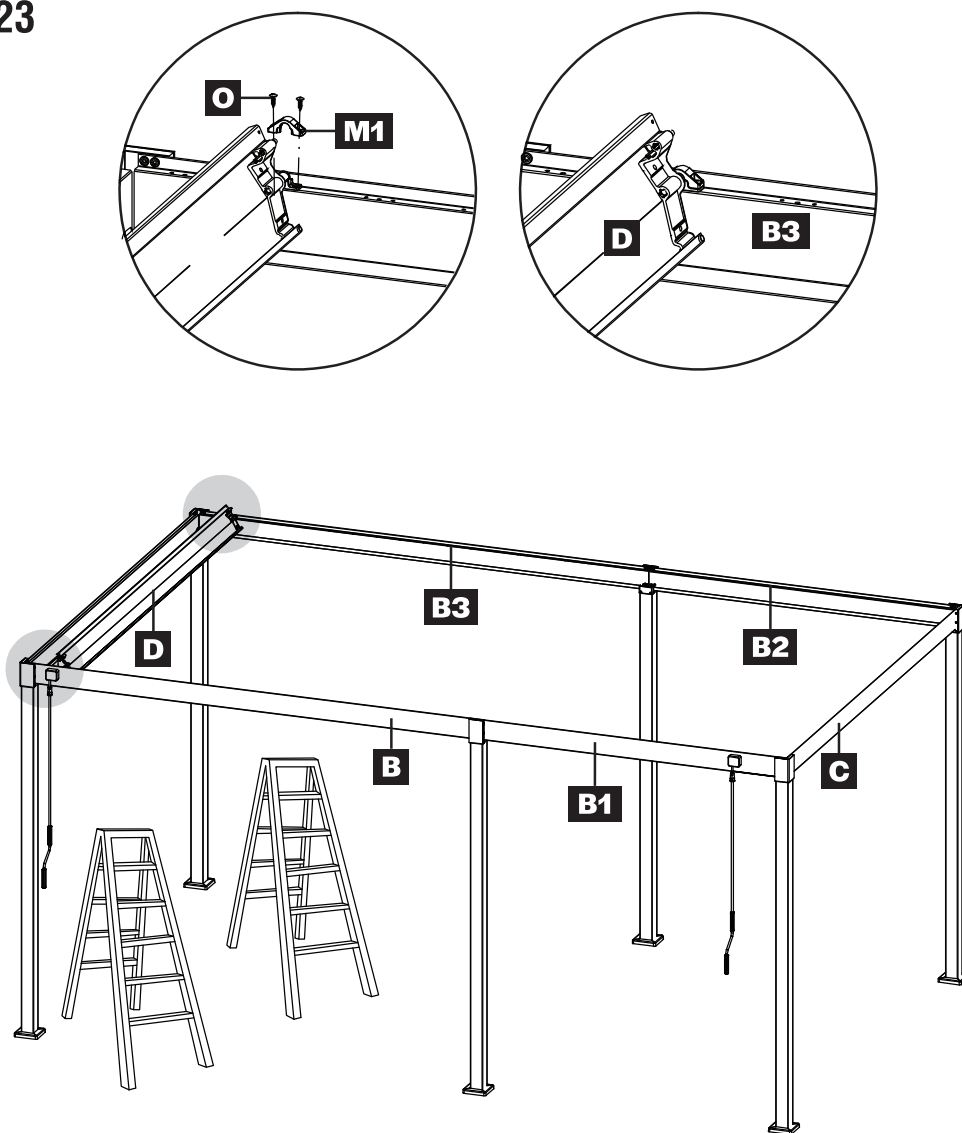
ASSEMBLY

STEP 22



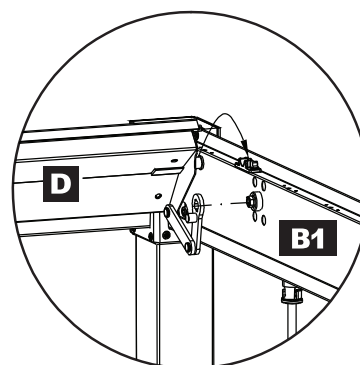
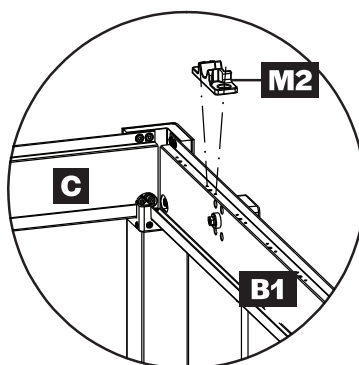
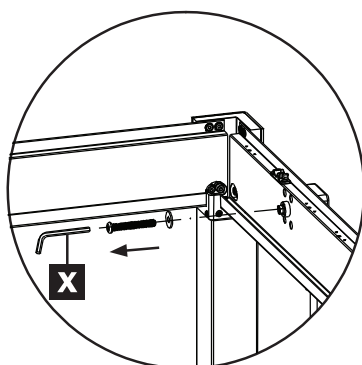
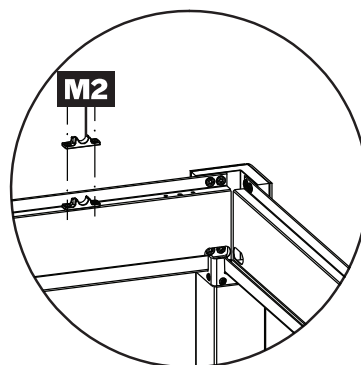
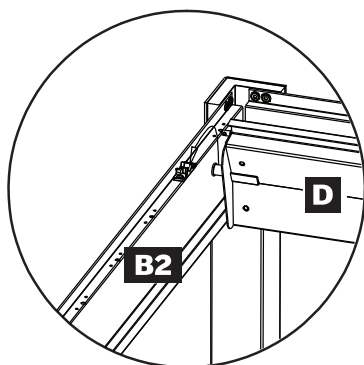
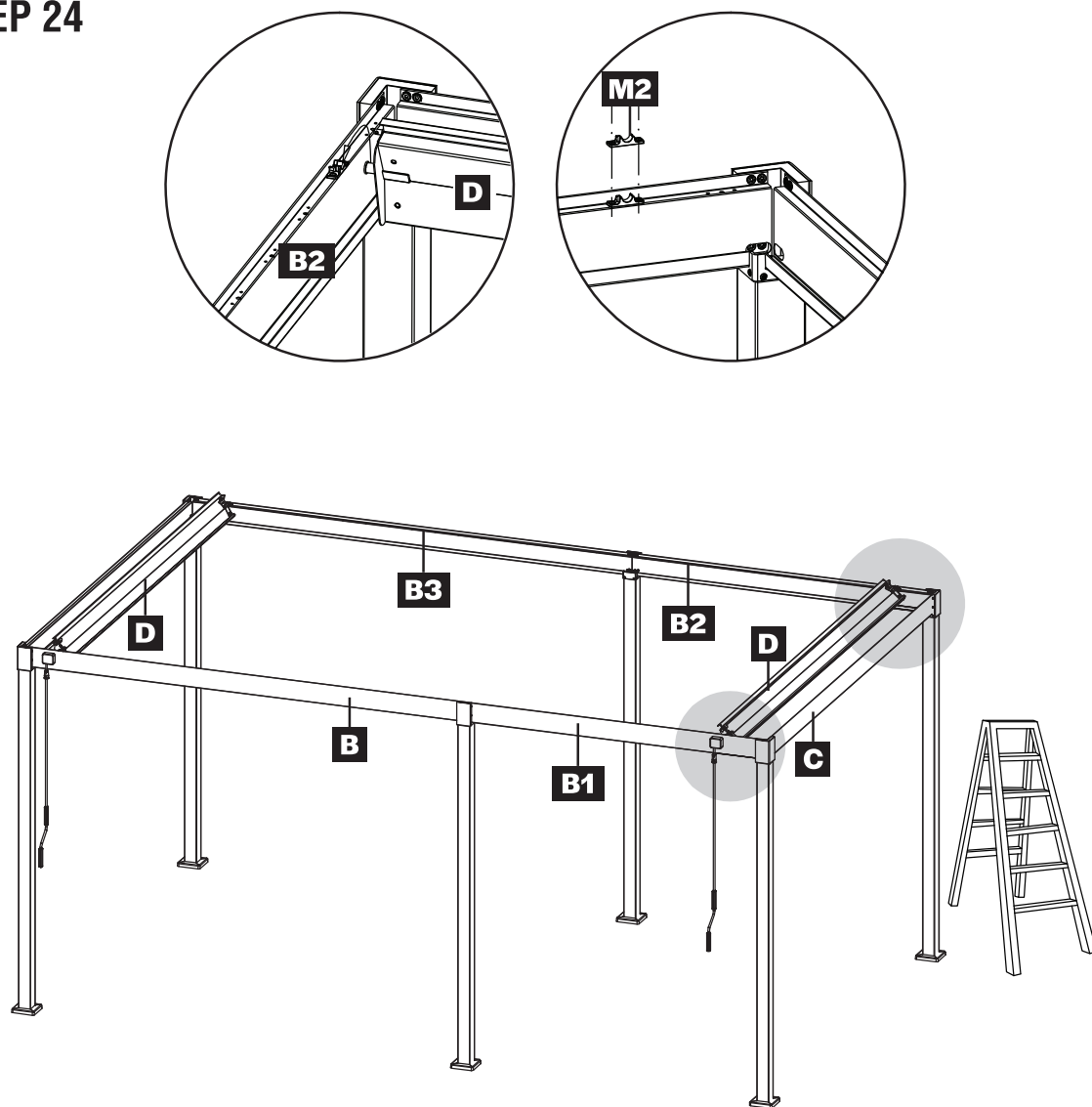
ASSEMBLY

STEP 23



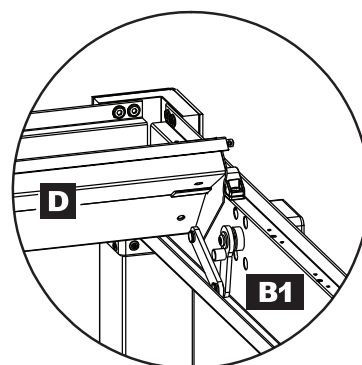
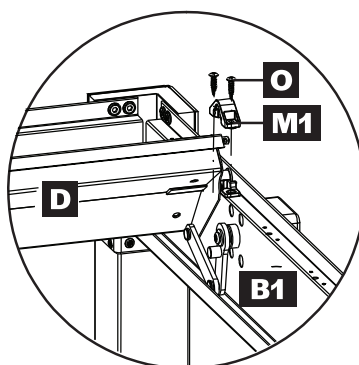
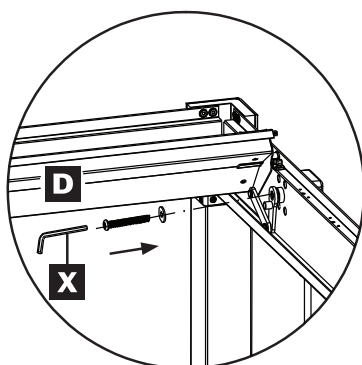
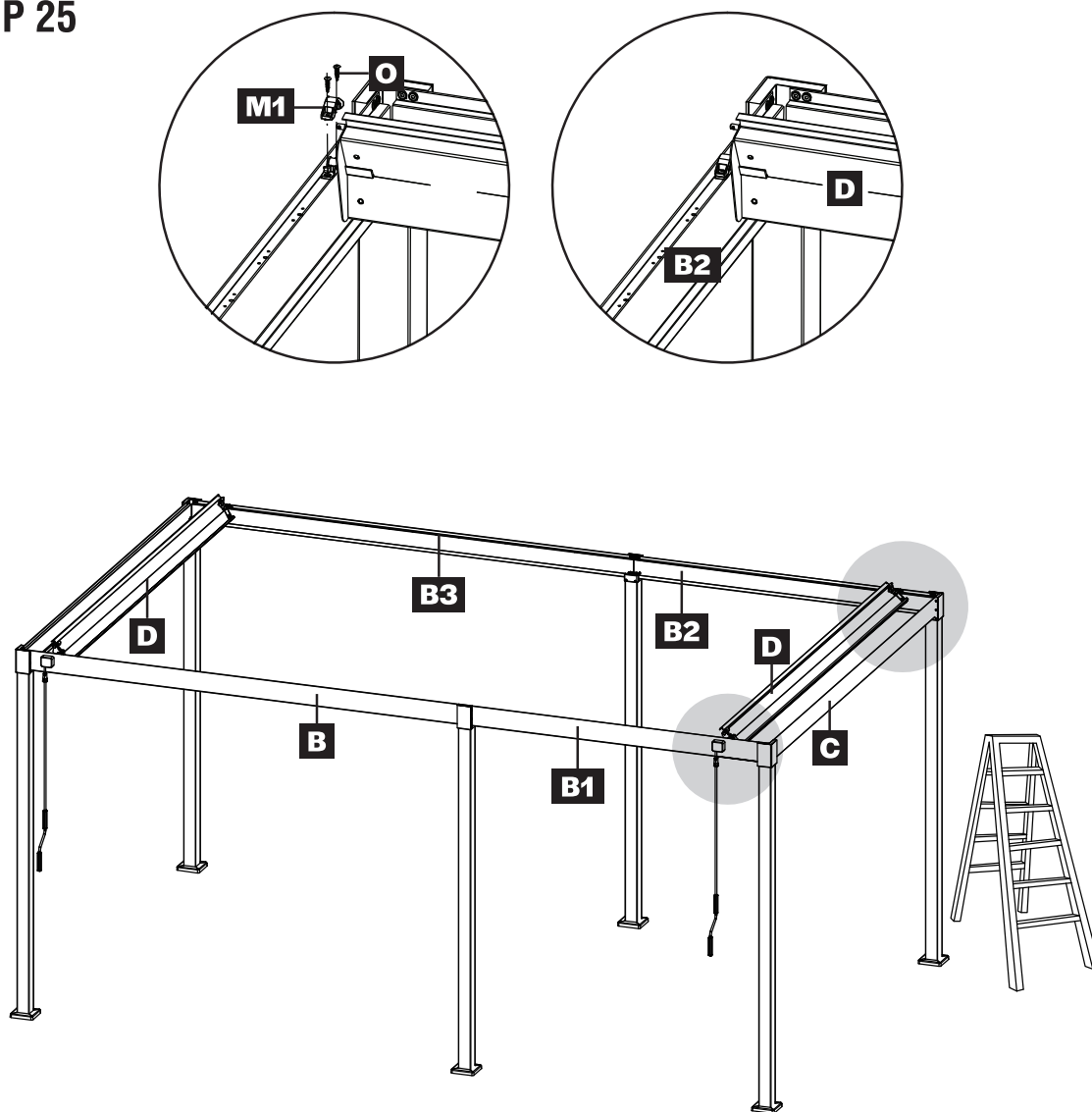
ASSEMBLY

STEP 24



ASSEMBLY

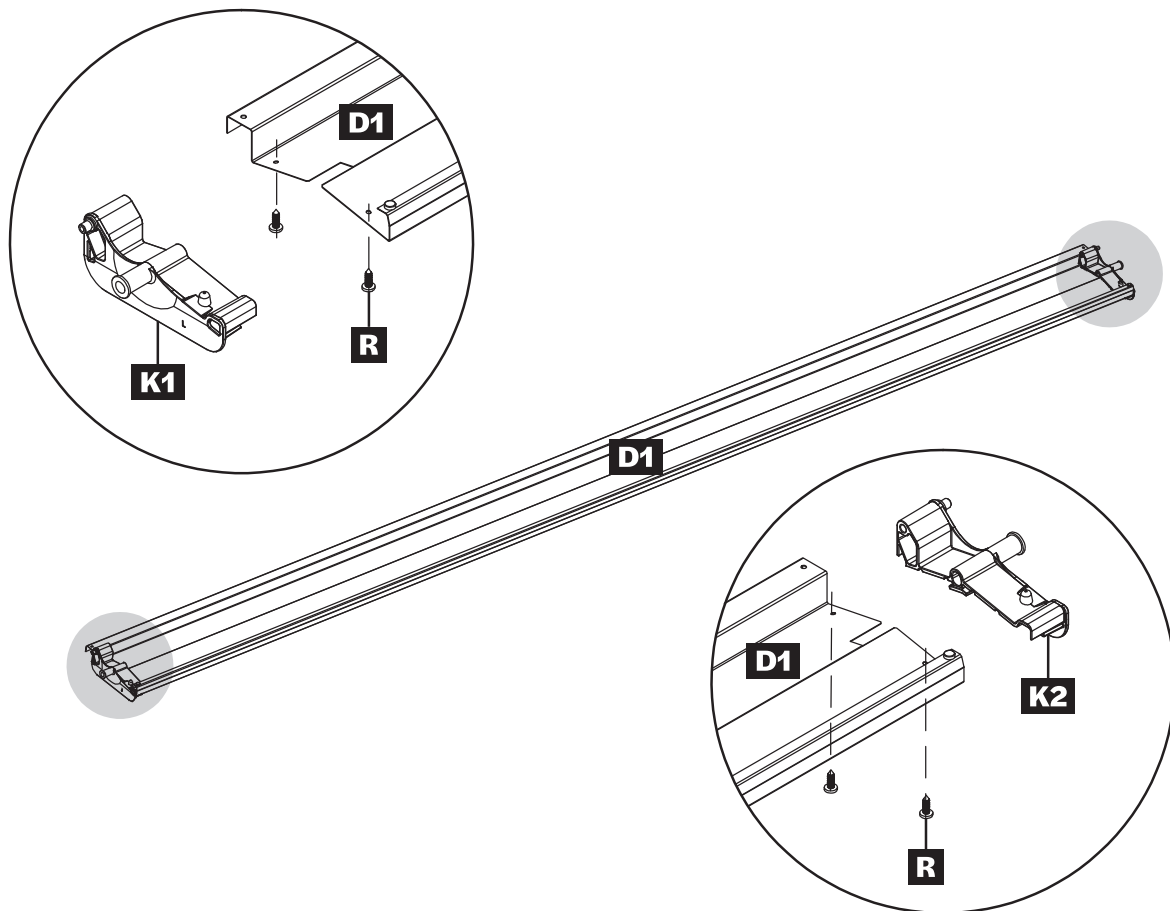
STEP 25



ASSEMBLY

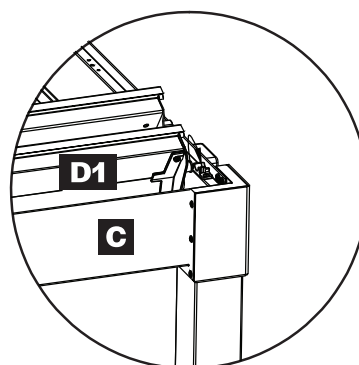
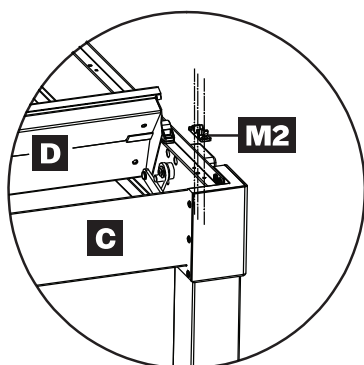
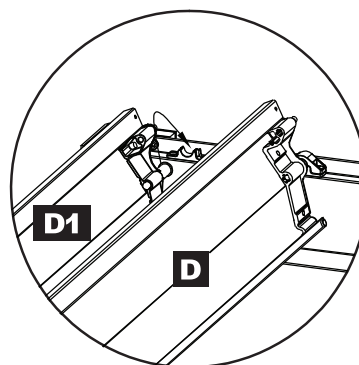
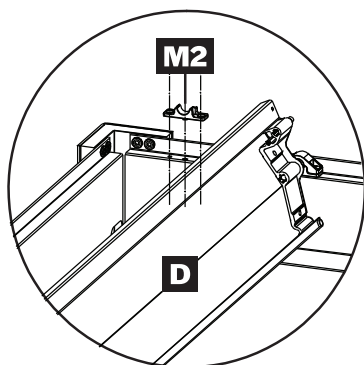
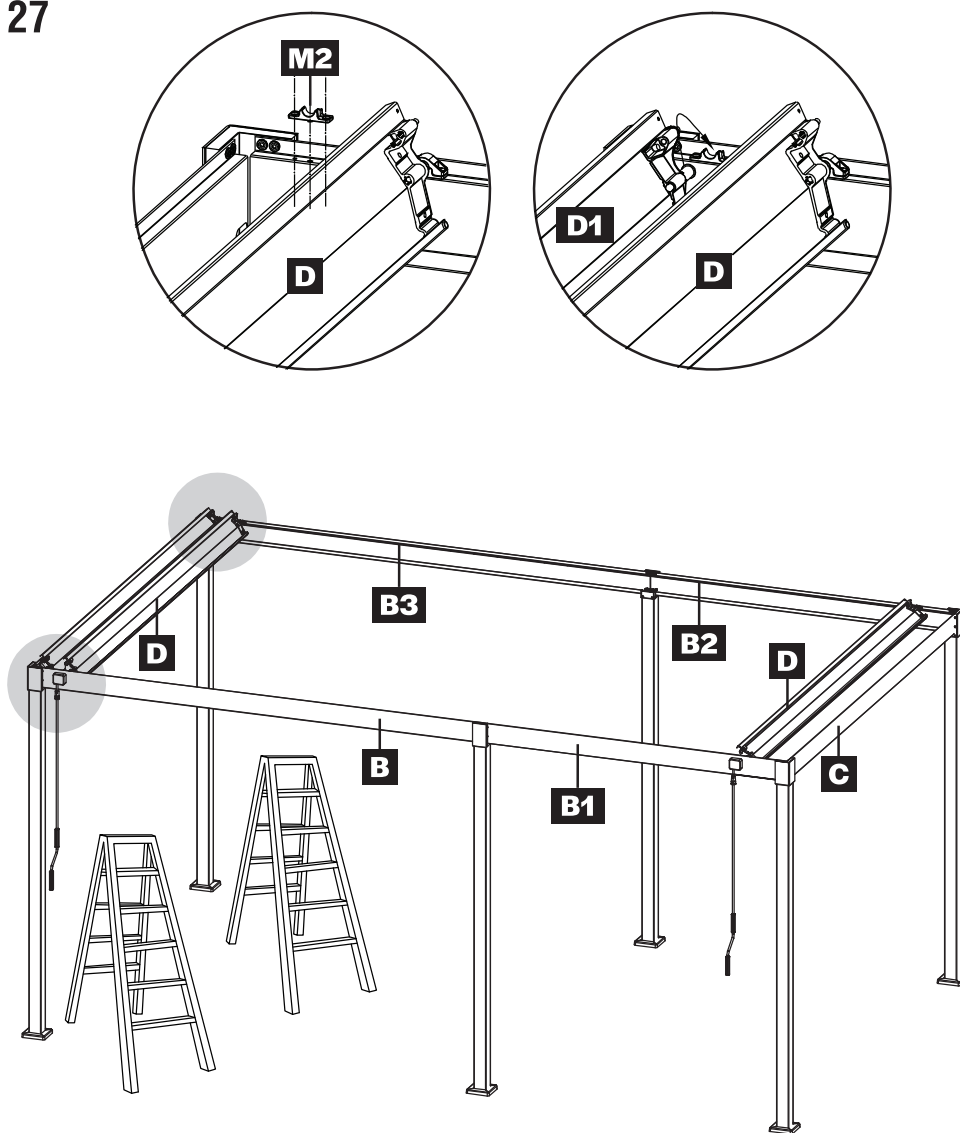
STEP 26

x30 times



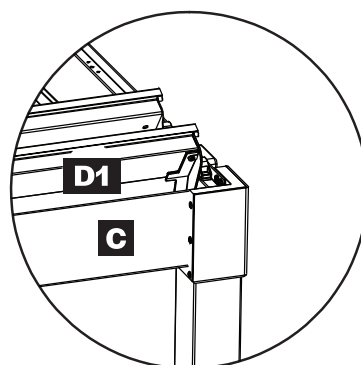
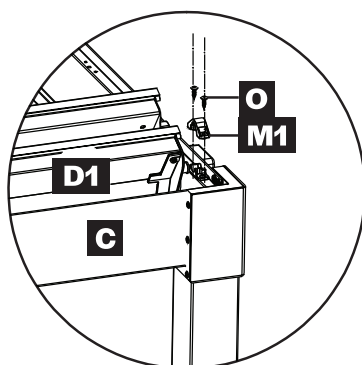
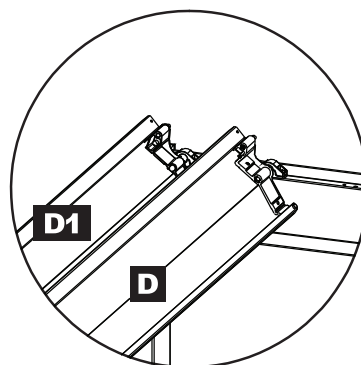
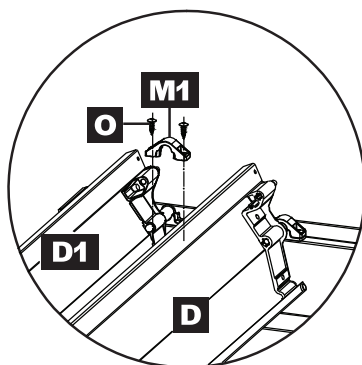
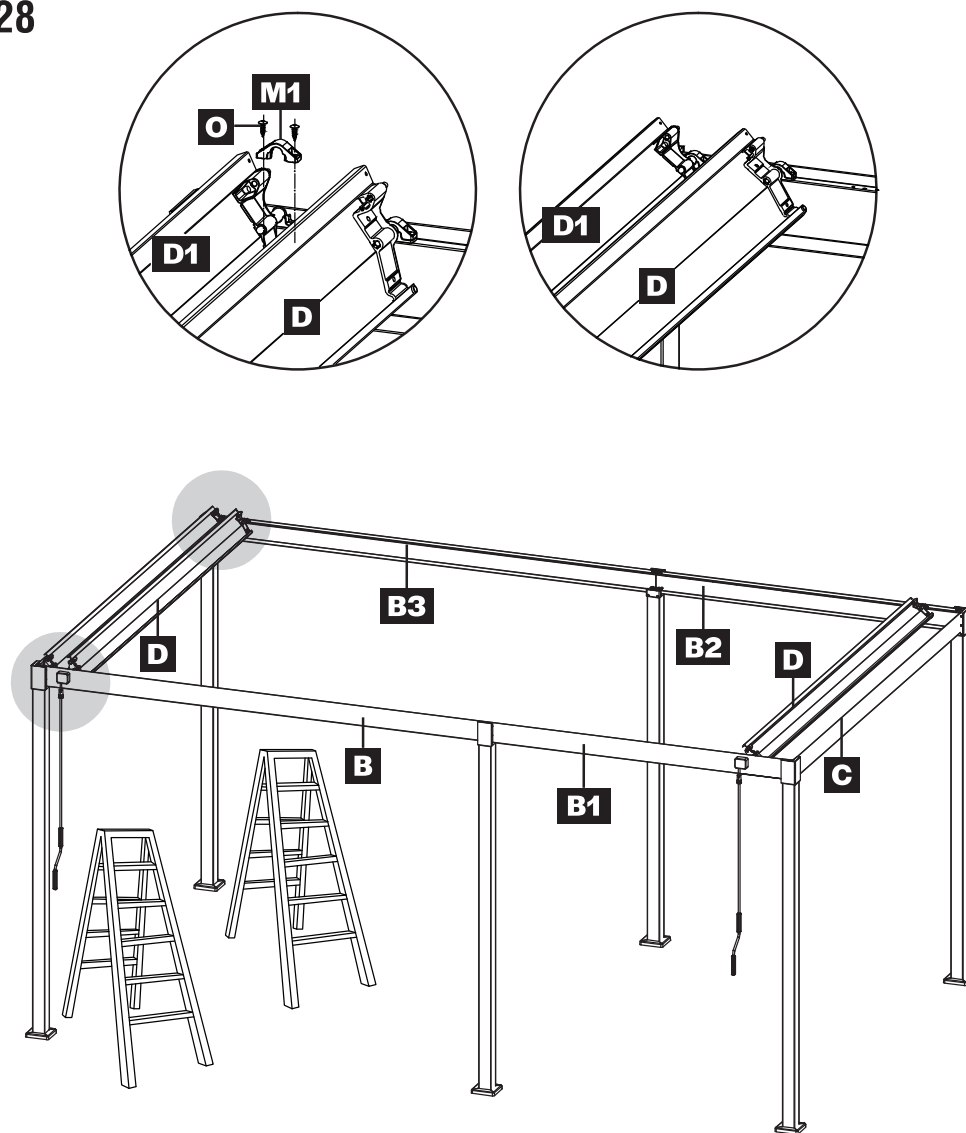
ASSEMBLY

STEP 27



ASSEMBLY

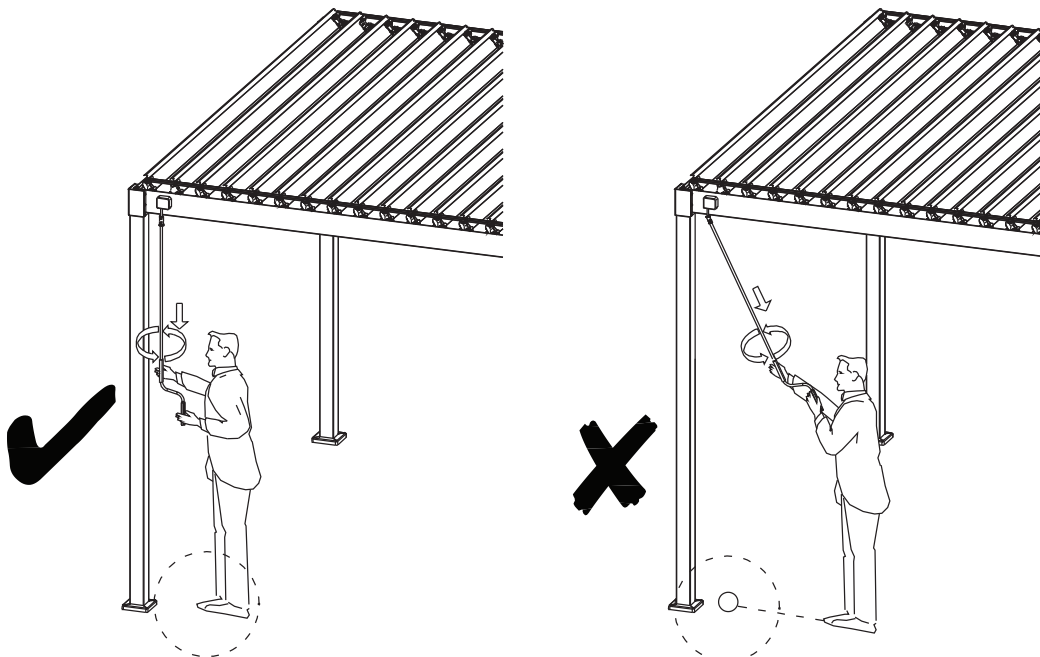
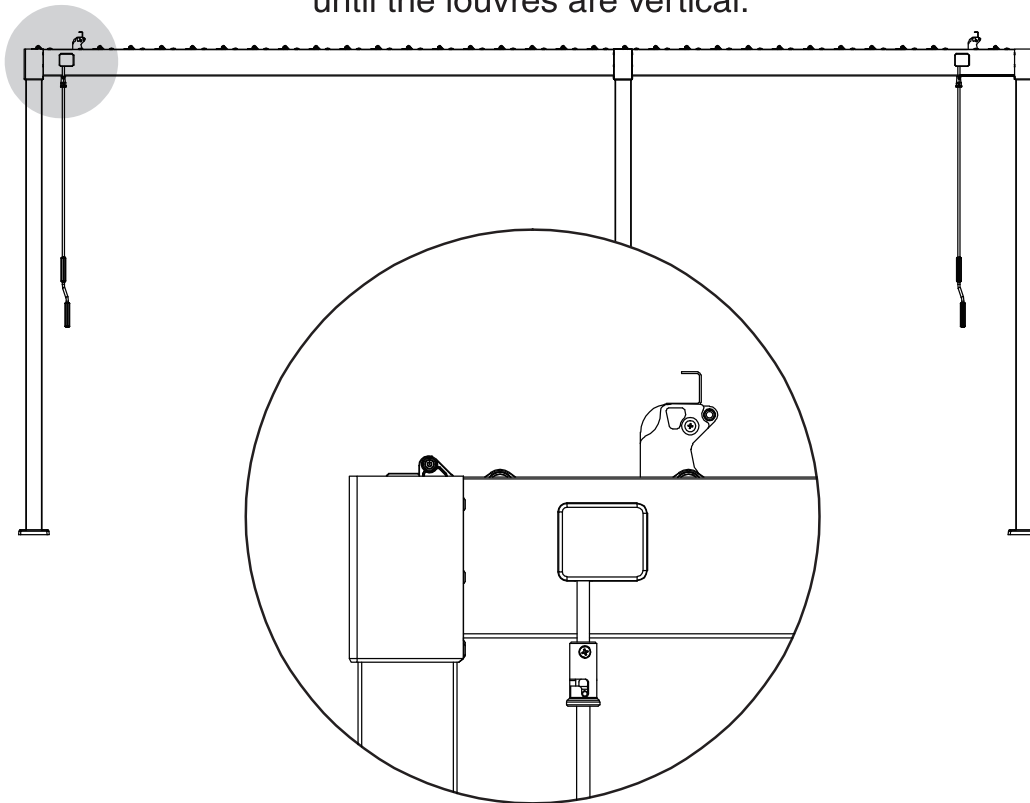
STEP 28



ASSEMBLY

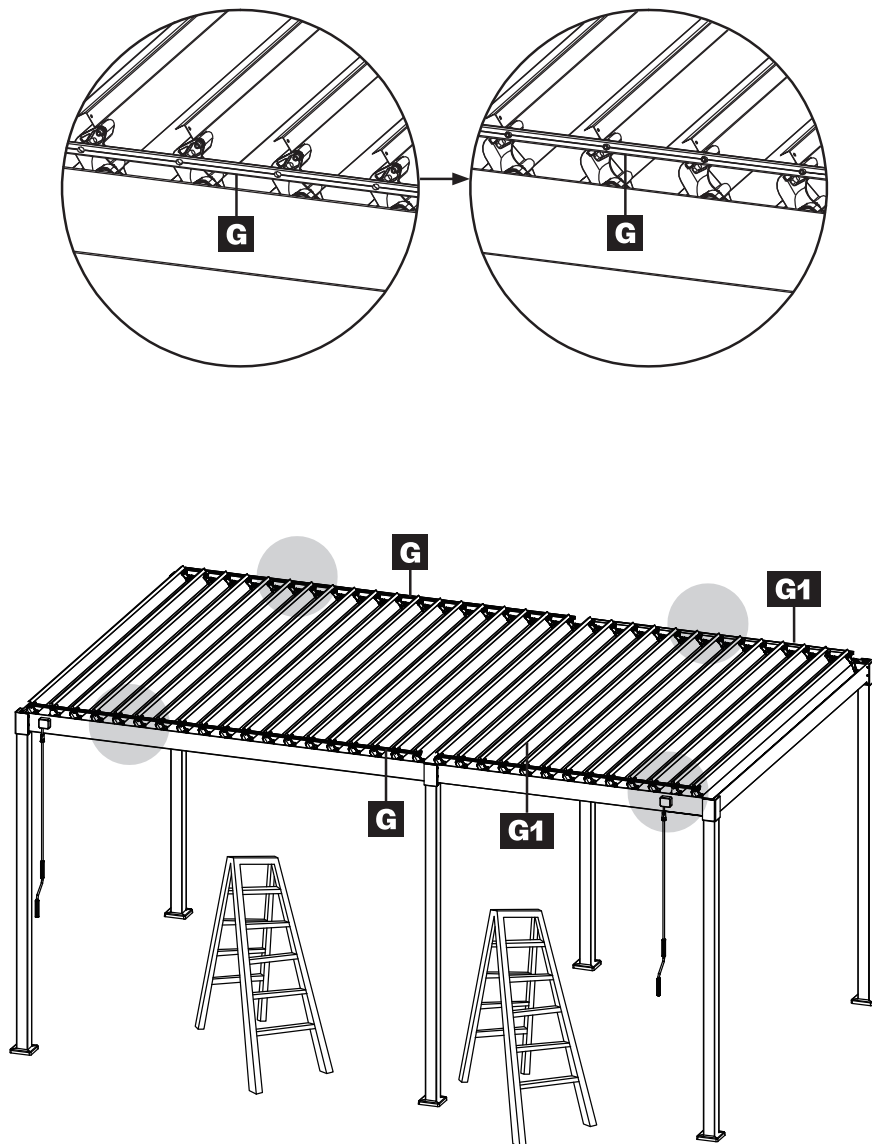
STEP 29

Open the shutter using the handle until the louvres are vertical.



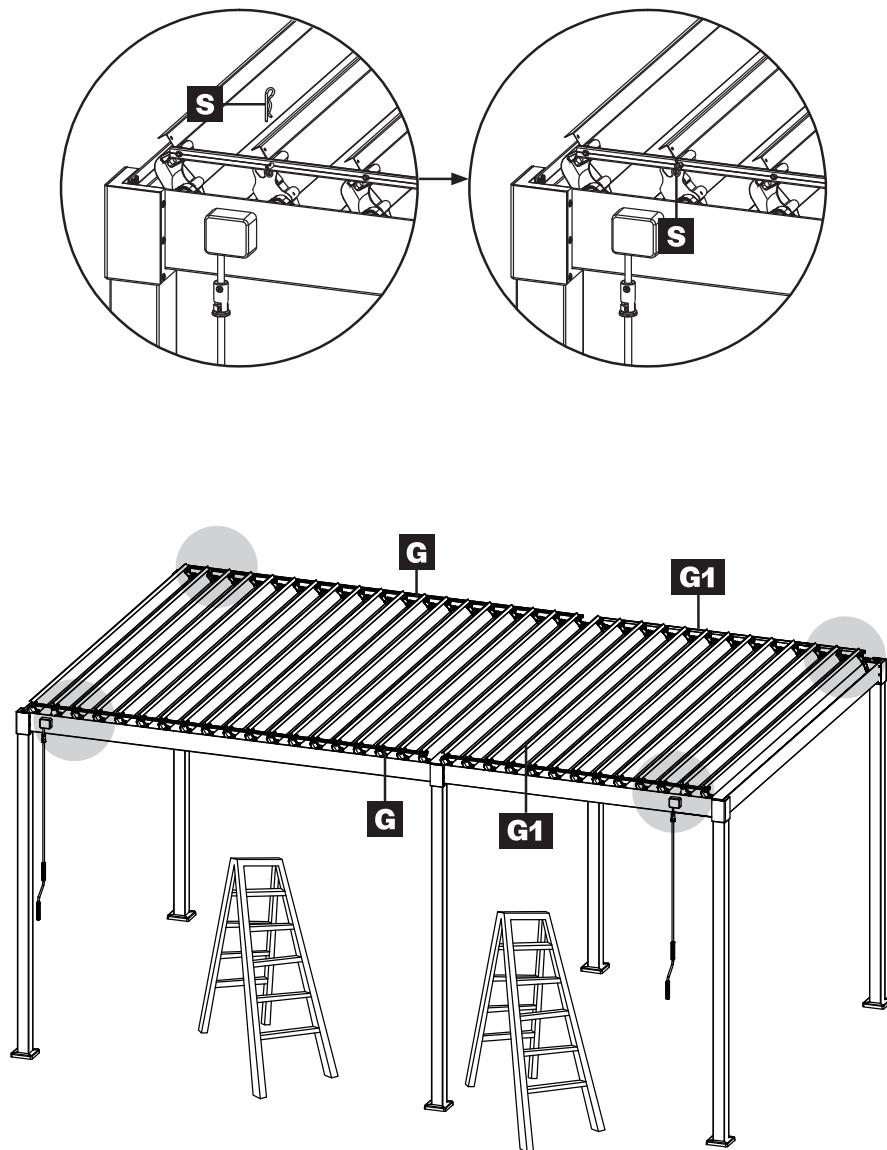
ASSEMBLY

STEP 30



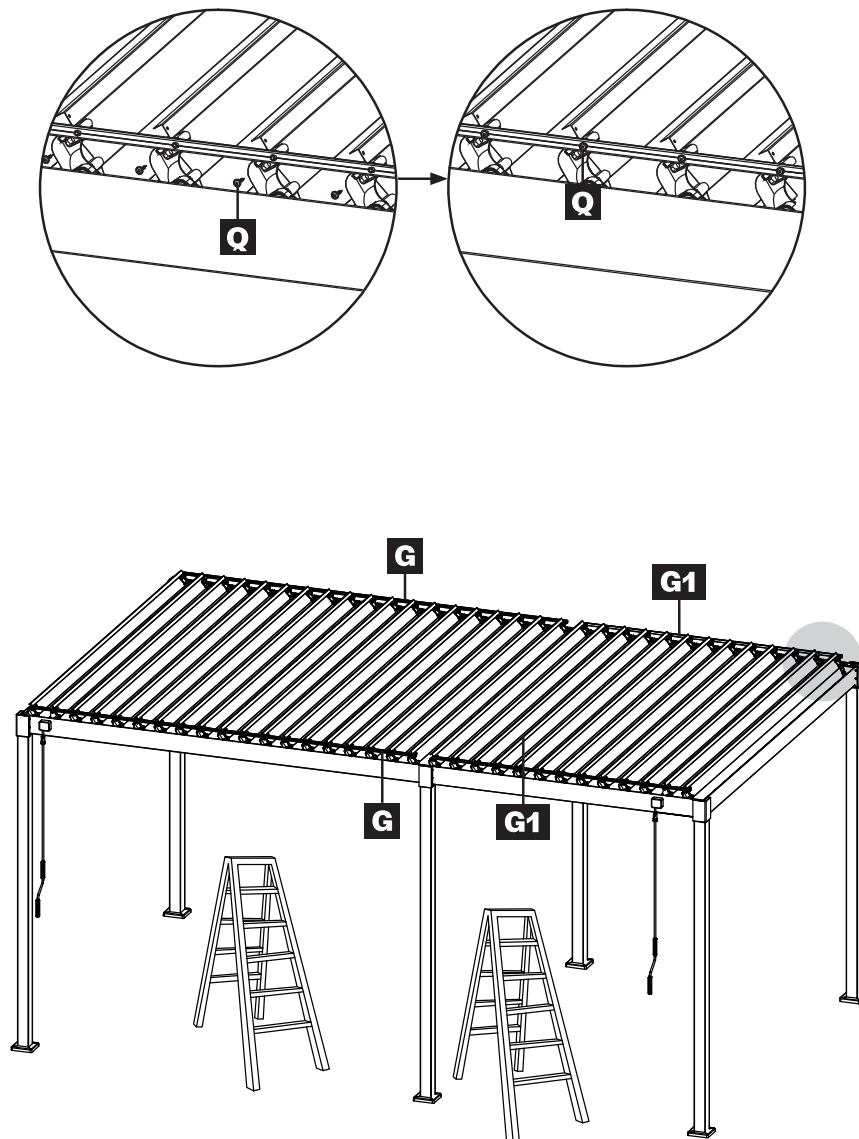
ASSEMBLY

STEP 31

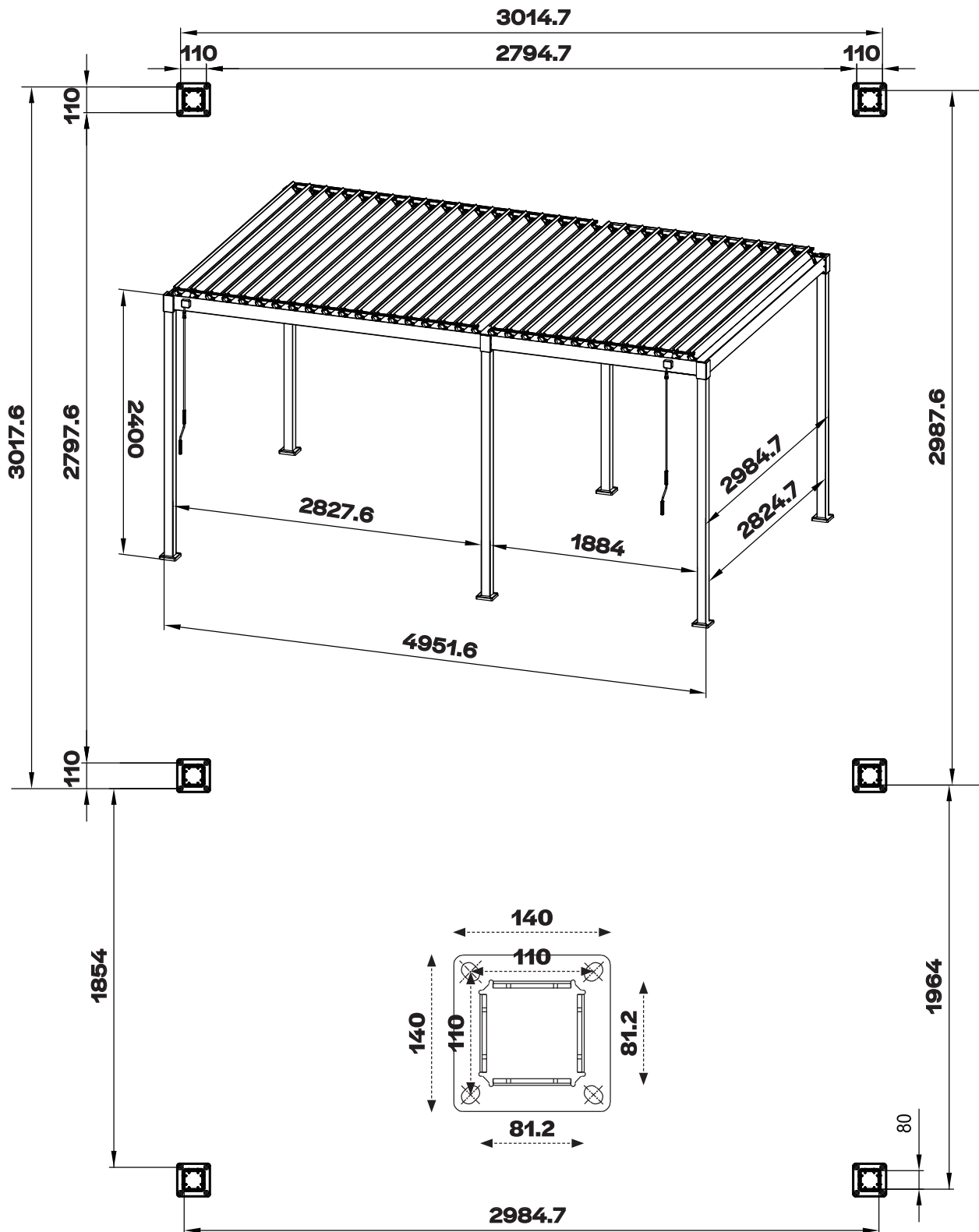


ASSEMBLY

STEP 32



DIMENSIONS



CARING FOR YOUR PERGOLA

- Debris can be built up inside the gutters of the Pergola, therefore it is important to clean the gutters regularly as this will allow rainwater to flow through the Pergola.
- Never place any objects on top of the Louvres.
- During snowfall and heavy winds, open the Louvres into the vertical position to prevent damage.
- Do not operate the roof mechanism during frosty and icy conditions.
- To clean, simply use a soft cloth that is damp with warm soapy water and wipe down. This material can be left outside all year round.
- Regularly check that the Pergola is firmly fixed to the ground.
- Regularly check that all fixings are secured within the Pergola.

WARRANTY INFORMATION

We regret to inform you that warranty claims cannot be accepted without proof of purchase. Warranties are valid from the date of delivery to the original purchaser only. For us to help you, please ensure all warranty terms have been adhered to.

These terms can be found at <https://warranty.novaoutdoorliving.co.uk/>

The warranty applies to residential domestic use within the UK only. It does not cover commercial use, misuse, accidental damage or normal wear and tear. We reserve the right to repair and/or replace parts rather than a complete item at our discretion.

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